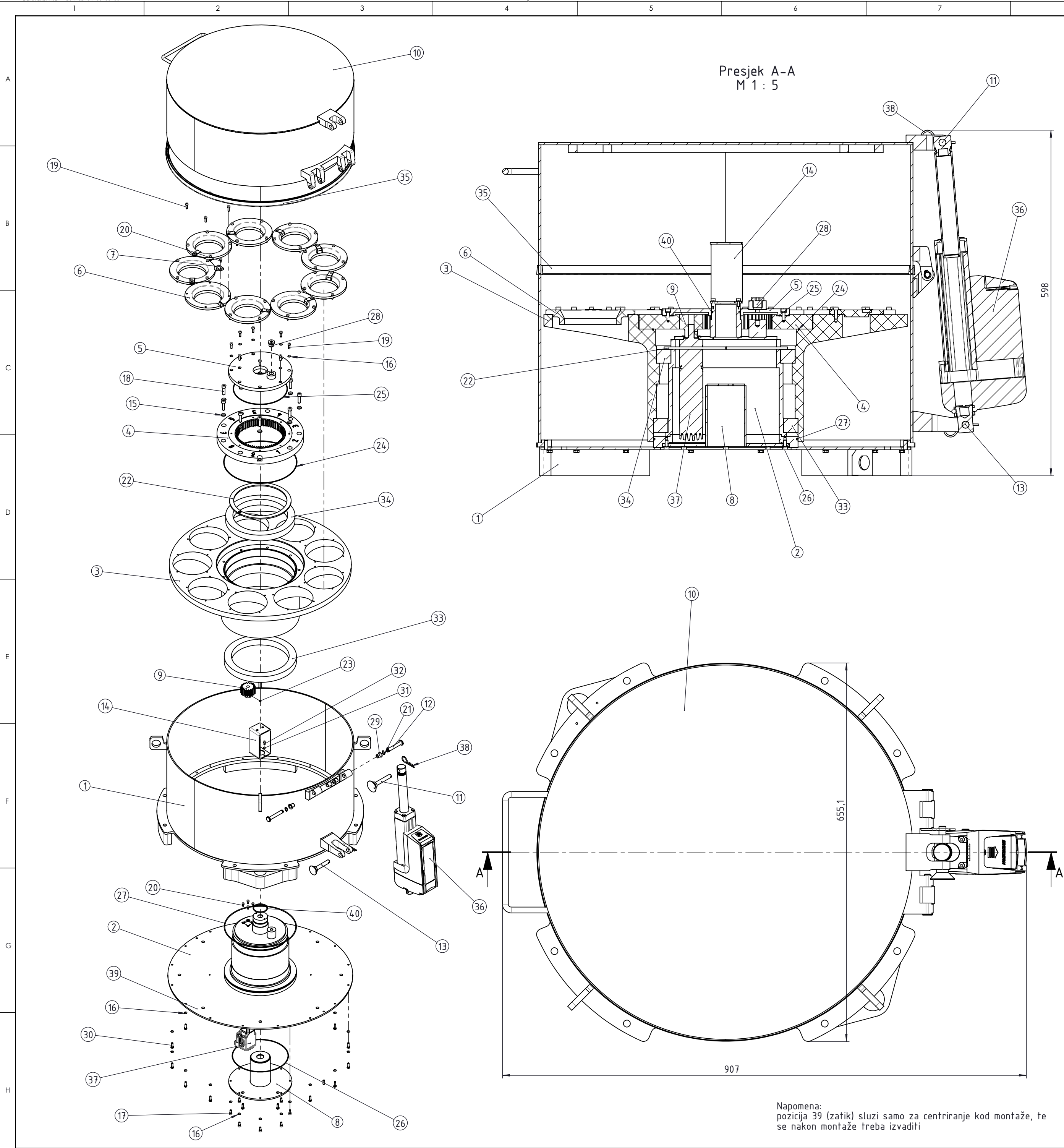
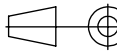


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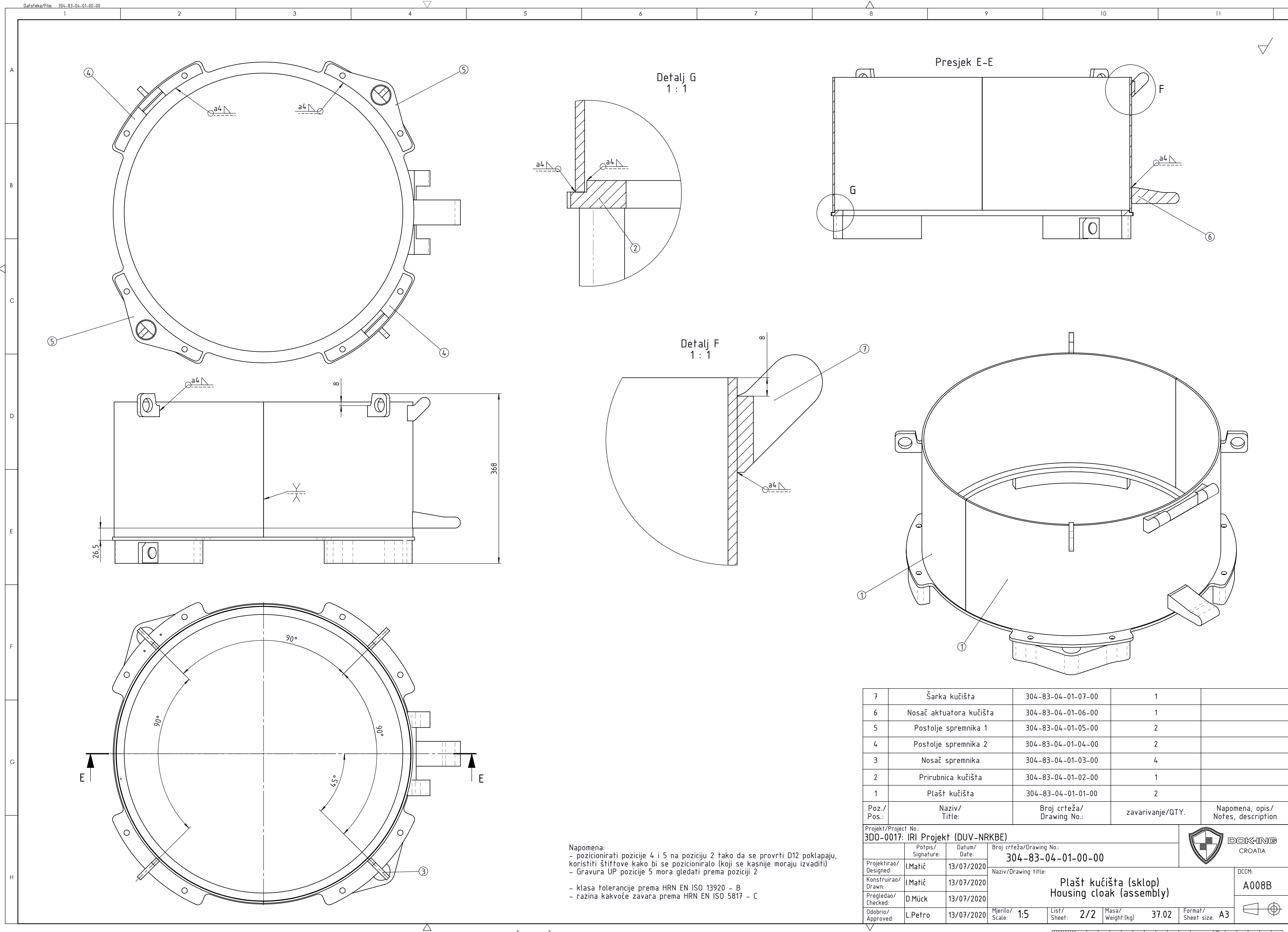


Napomena:
pozicija 39 (zatic) služi samo za centriranje kod montaže, te se nakon montaže treba izvaditi

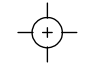
	O ring		1	Dihta, OR 01 S2,62, d44,12			
39	Zatik D6x16		2	DIN 7 h8 , D6x16			
38	R - clip, D2,8		2	DIN 11024 Form D, double coil, stainless steel			
37	Motor revolvera		1	Heidrive GmbH, HMPi04-002-024-30-0PIM2i17E0416			
36	Linearni aktuator		1	Thomson - HD24B045-0150CN02MMSD			
35	Brtva poklopca		1	EMKA - 1010-S19-FR01			
34	Kuglični ležaj		1	SKF 61838			
33	Kuglični ležaj		1	SKF 61840			
32	Vijak		2	DIN 912 M4 X 10 8.8 Zn			
31	Podloška		2	DIN 127 4			
30	Vijak		16	DIN 933 M5 X 16 A2			
29	Klizni ležaj		4	Hennlich JFM_1012_15_1			
28	Čep 3/8		1	Hansa flex VHR90-3/8ED			
27	O ring		1	Dihta, OR 01 S2,62, d240,97			
26	Brtva		1	Parker, Silikonska brtva, S7426, 60 Shore - D191			
25	Brtva		1	Parker, Silikonska brtva, S7426, 60 Shore - D184			
24	Brtva		1	Parker, Silikonska brtva, S7426, 60 Shore - D250			
23	Vijak		1	DIN 913 M4 X 6 8.8 Zn			
22	Uskočnik		1	DIN 471 190 X 4			
21	Uskočnik		2	DIN 471 10 X 1			
20	Vijak		13	DIN 912 M4 X 8 8.8 Zn			
19	Vijak		44	DIN 912 M5 X 16 8.8 Zn			
18	Vijak		9	DIN 912 M8 X 30 8.8 Zn			
17	Vijak		8	DIN 912 M5 X 12 8.8 Zn			
16	Podloška		32	DIN 127 5			
15	Podloška		9	DIN 127 8			
14	Nosač kamere	304-83-04-14-00-00	1				
13	Svornjak aktuatora donji	304-83-04-13-00-00	1				
12	Svornjak s glavom D10 L65	304-83-04-12-00-00	2				
11	Svornjak aktuatora gornji	304-83-04-11-00-00	1				
10	Poklopac spremnika	304-83-04-10-00-00	1				
9	Zupcanik 29711018	304-83-04-09-00-00	1				
8	Poklopac motora	304-83-04-08-00-00	1				
7	Pozicioner - dio uloška	304-83-04-07-00-00	9				
6	Uložak	304-83-04-06-00-00	9				
5	Poklopac zupčanika	304-83-04-05-00-00	1				
4	Zupčanik revolvera	304-83-04-04-00-00	1				
3	Revolver	304-83-04-03-00-00	1				
2	Nosač revolvera	304-83-04-02-00-00	1				
1	Plašt kućišta (sklop)	304-83-04-01-00-00	1				
Poz./ Pos.:	Naziv/ Title:	Broj crteža/ Drawing No.:	Kom./ QTY.	Napomena, opis/ Notes, description			
Projekt/Project No.: 300-0017: IRI Projekt (DUV-NRKBE)							
Potpis/ Signature:	Datum/ Date:	Broj crteža/Drawing No.: 304-83-04-00-00-00					
Projektirao/ Designed:	I.Matić	16/07/2020	Naziv/Drawing title: Spremnik tuba za uzorkovanje Container for sampeling tubes				
Konstruirao/ Drawn:	I.Matić	16/07/2020					
Pregledao/ Checked:	D.Mück	16/07/2020					
Odobrio/ Approved:	L.Petro	16/07/2020	Mjerilo/ Scale: 1:10	List/ Sheet: 1/1	Masa/ Weight:(kg) 96.20	Format/ Sheet size: A2	
DCCM: A008B							

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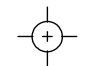
0 10 20 30 40 50 60 70 80 90 100



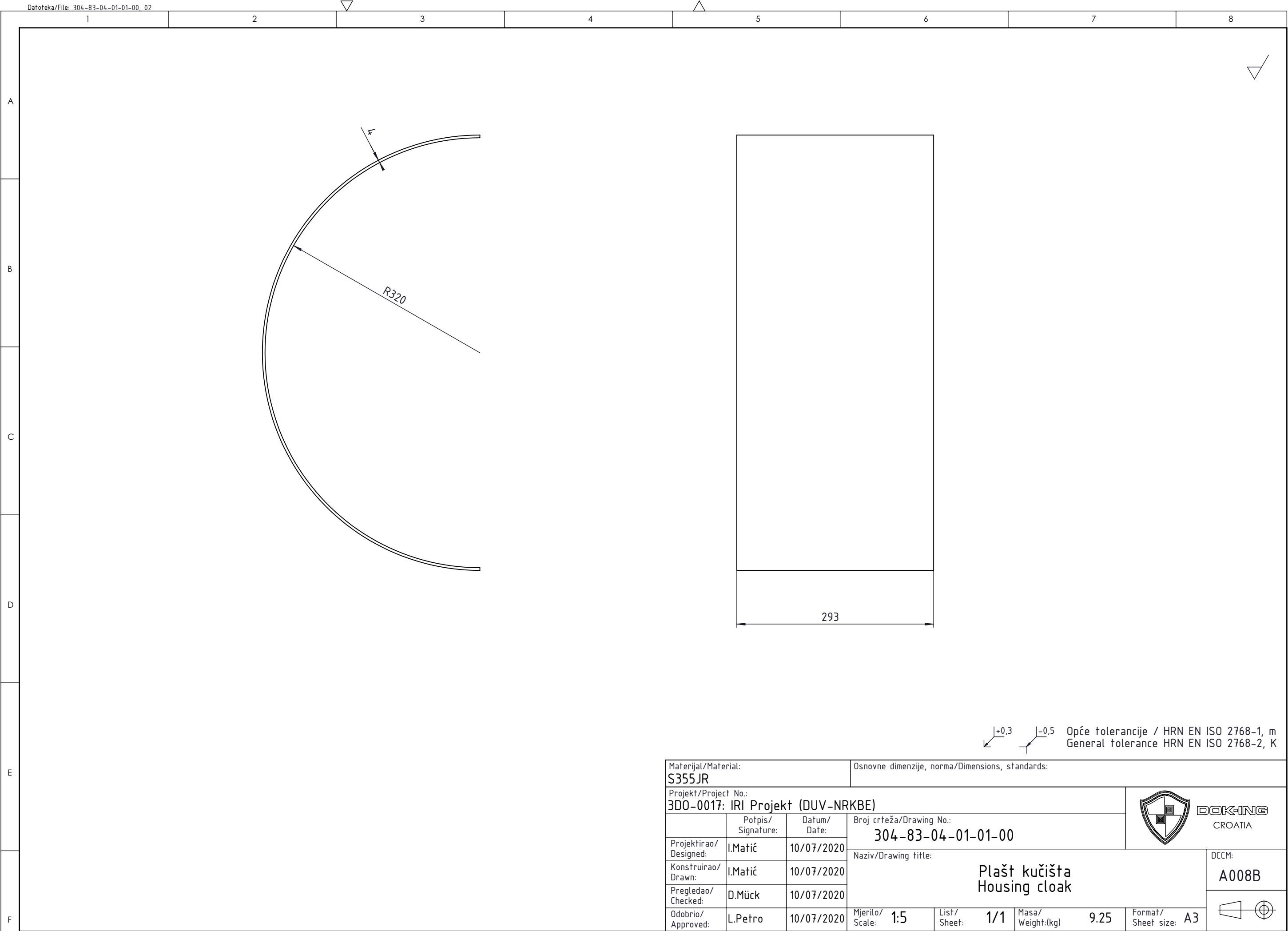
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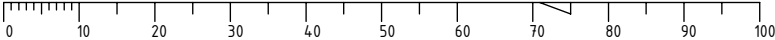


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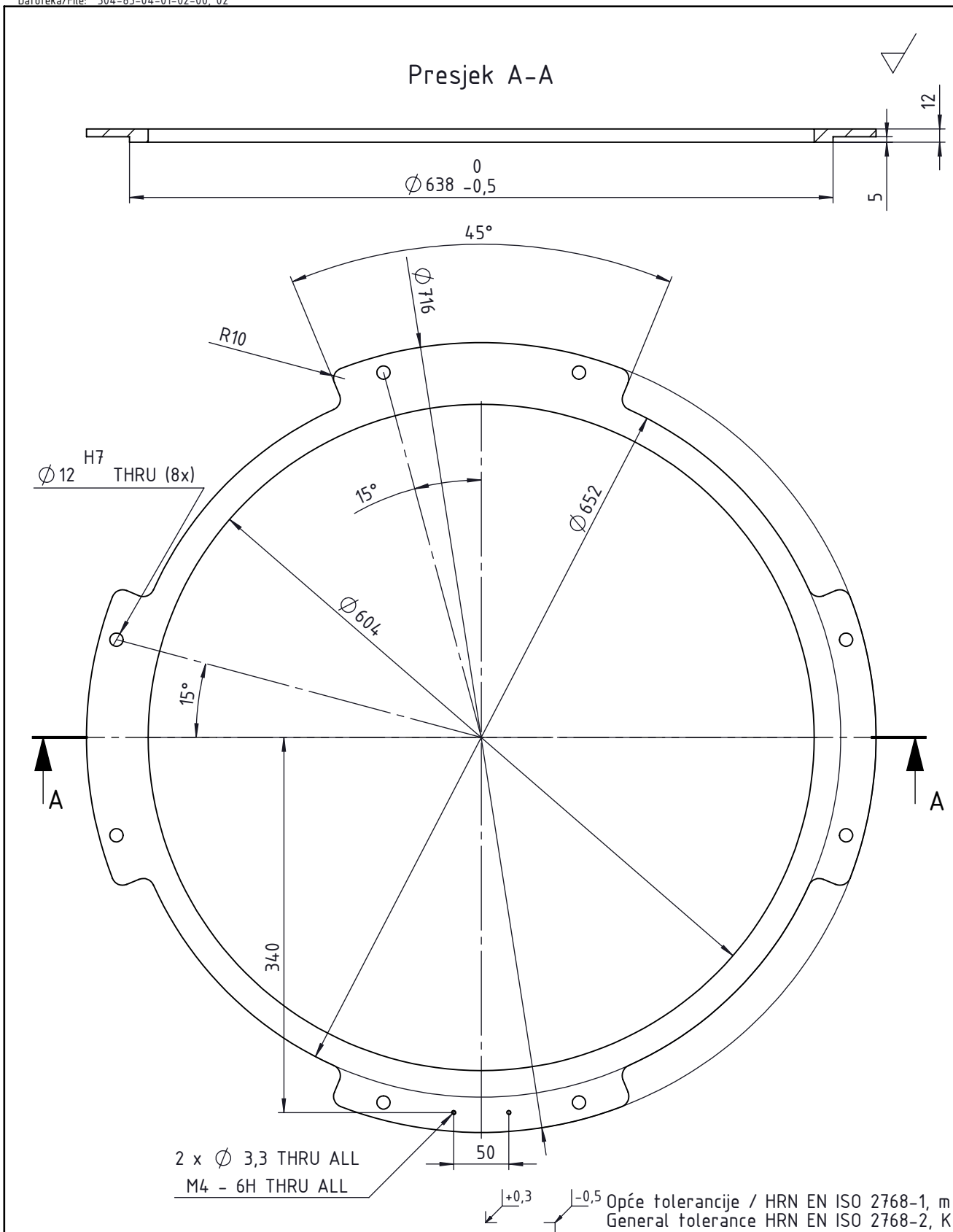


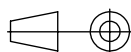
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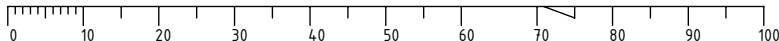
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Datoteka/File: 304-83-04-01-02-00_02



Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-01-02-00		 DOK-ING CROATIA	
Potpis/ Signature:	Datum/ Date:	Naziv/Drawing title: Prirubnica kućišta Housing flange				
Projektirao/ Designed:	I.Matić	10/07/2020	Mjerilo/ Scale: 1:5		DCCM: A008B	
Konstruirao/ Drawn:	I.Matić	10/07/2020				
Pregledao/ Checked:	D.Mück	10/07/2020				
Odobrio/ Approved:	L.Petro	10/07/2020	List/ Sheet: 1/1	Masa/ Weight:(kg) 5.70	Format/ Sheet size: A4	

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



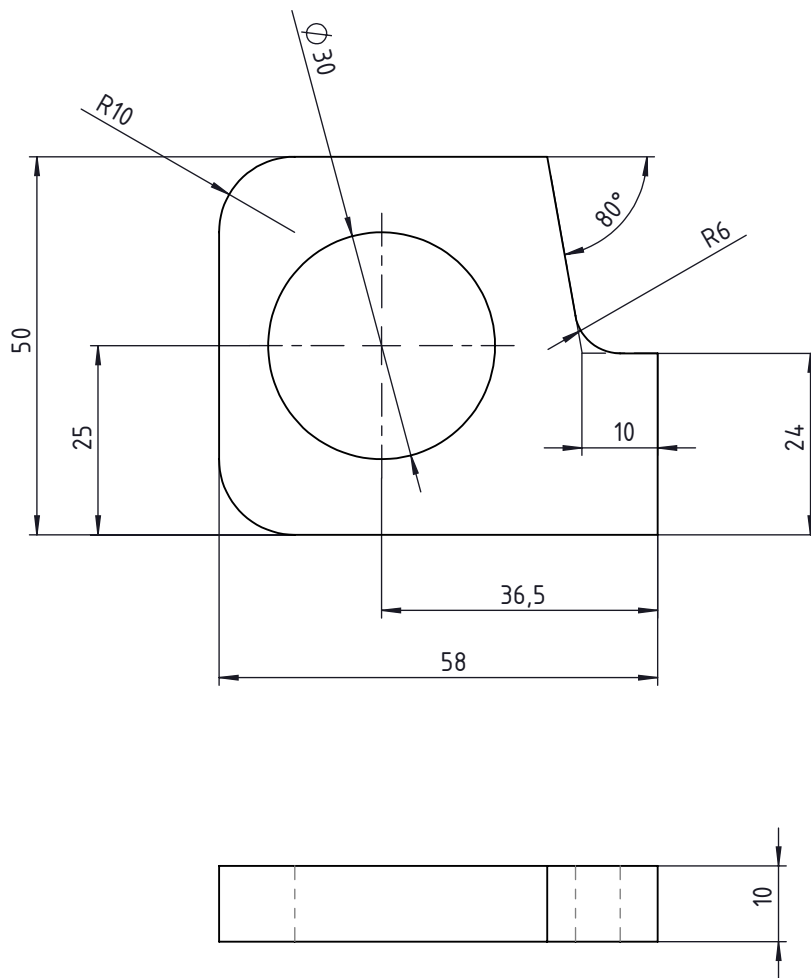
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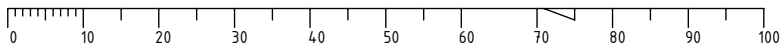
Datoteka/File: 304-83-04-01-03-00_02



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)					DOK-ING CROATIA						
	Potpis/ Signature:	Datum/ Date:	Broj crteža/Drawing No.: 304-83-04-01-03-00								
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Nosač spremnika Tank bracket			DCCM: A008B					
Konstruirao/ Drawn:	I.Matić	10/07/2020									
Pregledao/ Checked:	D.Mück	10/07/2020									
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1	Masa/ Weight:(kg)	0.14	Format/ Sheet size:	A4	

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



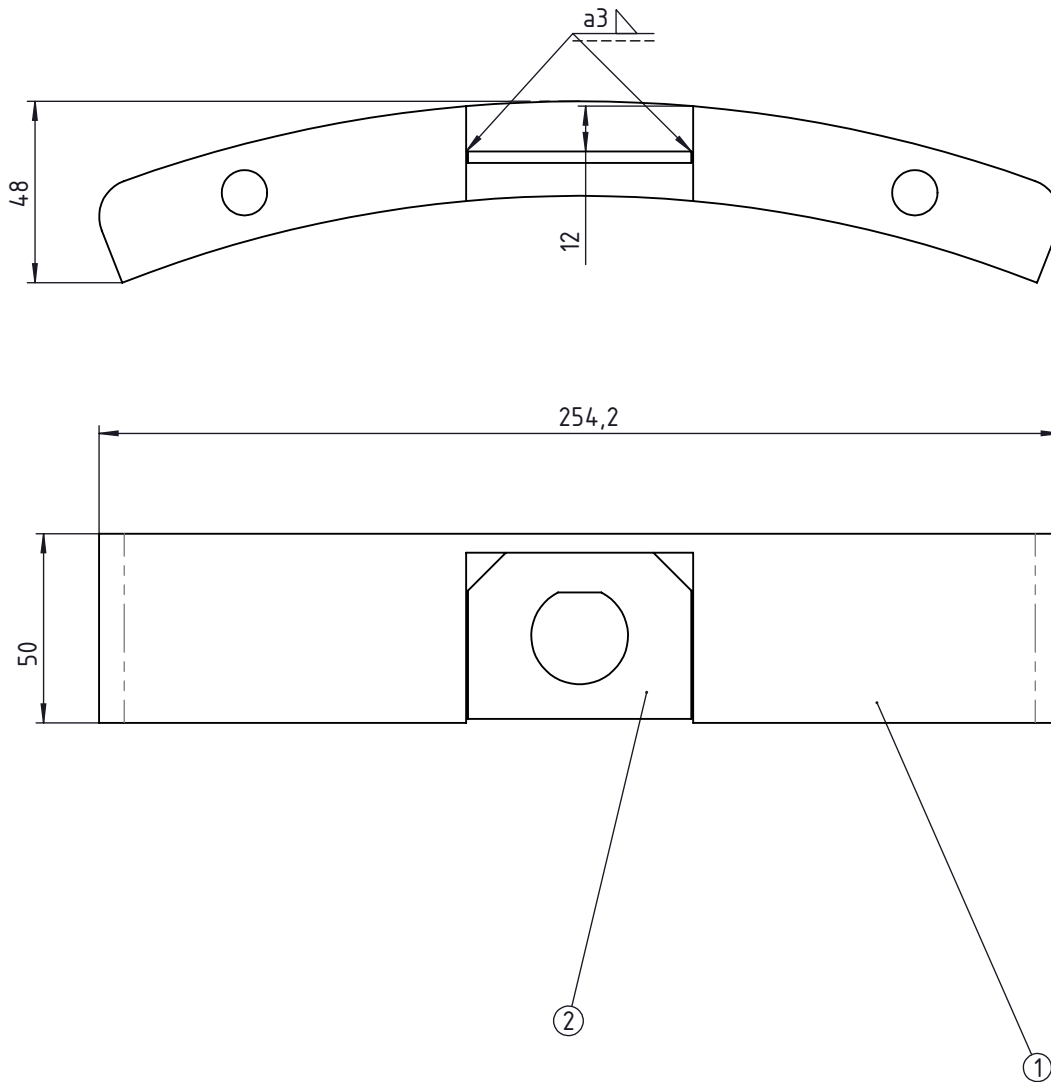
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Datoteka/File: 304-83-04-01-04-00_02

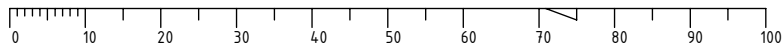


Napomena:

- klasa tolerancije prema HRN EN ISO 13920 - B
- razina kakvoće zavora prema HRN EN ISO 5817 - C

2	Pločica	304-83-04-01-04-02	1				
1	Postolje	304-83-04-01-04-01	1				
Poz./ Pos.:	Naziv/ Title:	Broj crteža/ Drawing No.:	Kom./ QTY.	Napomena, opis/ Notes, description			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)				 DOK-ING CROATIA			
	Potpis/ Signature:	Datum/ Date:	Broj crteža/Drawing No.: 304-83-04-01-04-00				
Projektirao/ Designed:	I.Matić	24/09/2020	Naziv/Drawing title: Postolje spremnika 2 Tank stand 2		DCCM: A008B		
Konstruirao/ Drawn:	I.Matić	24/09/2020					
Pregledao/ Checked:	D.Mück	24/09/2020					
Odobrio/ Approved:	L.Petro	24/09/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 1.92	Format/ Sheet size: A4	

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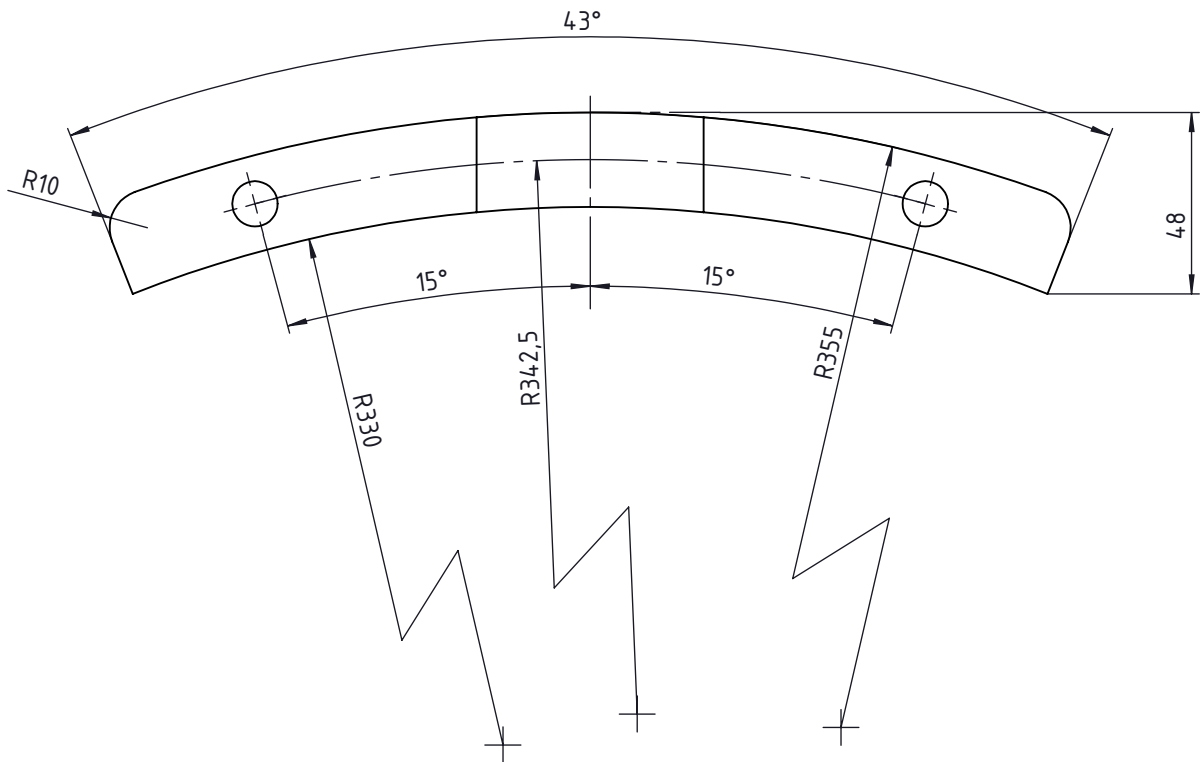
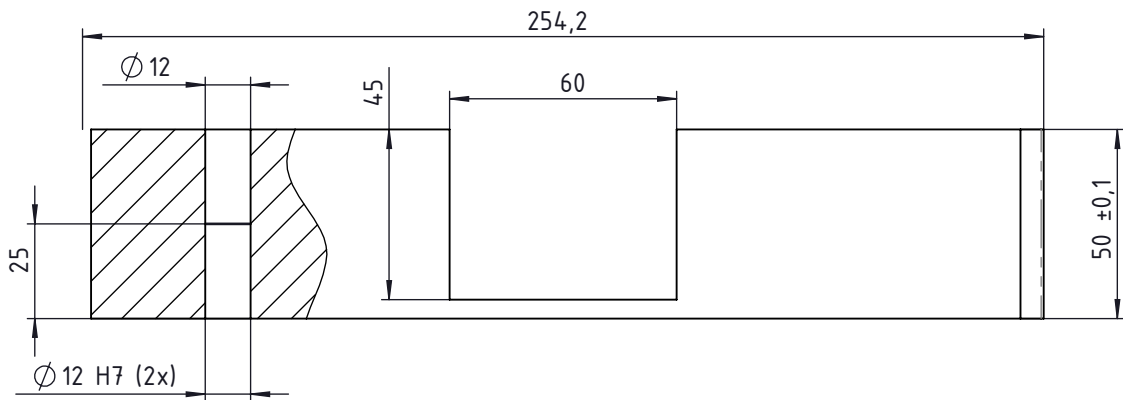
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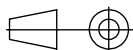


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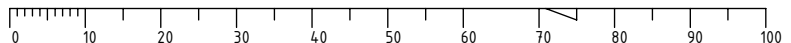
Datoteka/File: 304-83-04-01-04-01_01



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:				
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-01-04-01		 DOK-ING CROATIA		
	Potpis/ Signature:	Datum/ Date:					
Projektirao/ Designed:	I.Matić	23/09/2020	Naziv/Drawing title: Postolje Stand			DCCM: A008B	
Konstruirao/ Drawn:	I.Matić	23/09/2020					
Pregledao/ Checked:	D.Mück	23/09/2020					
Odobrio/ Approved:	L.Petro	23/09/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 1.87	Format/ Sheet size: A4	

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING

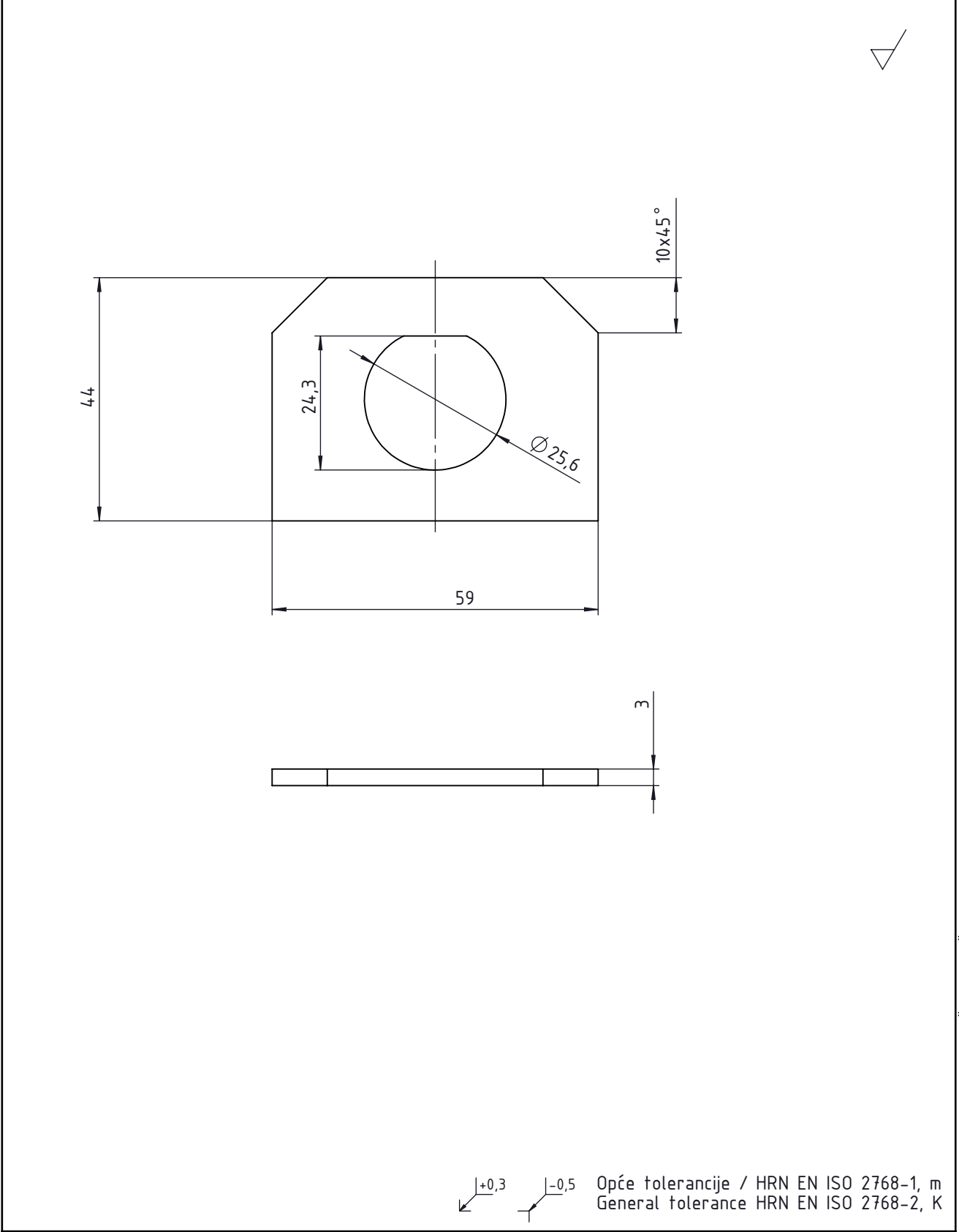


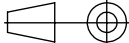
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Datoteka/File: 304-83-04-01-04-02, 01



Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-01-04-02		 DOK-ING CROATIA						
	Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	23/09/2020	Naziv/Drawing title: Pločica Tile			DCCM: A008B					
Konstruirao/ Drawn:	I.Matić	23/09/2020									
Pregledao/ Checked:	D.Mück	23/09/2020									
Odobrio/ Approved:	L.Petro	23/09/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1	Masa/ Weight:(kg)	0.05	Format/ Sheet size:	A4	

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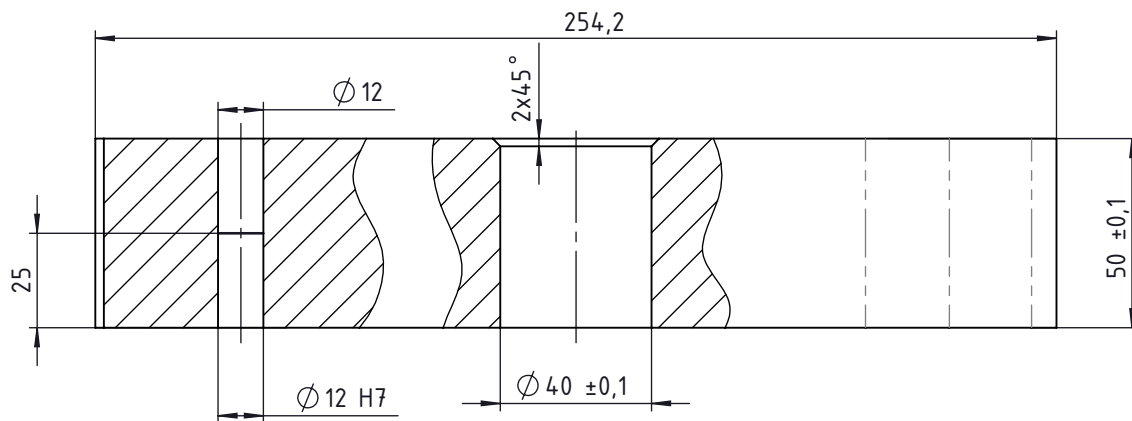
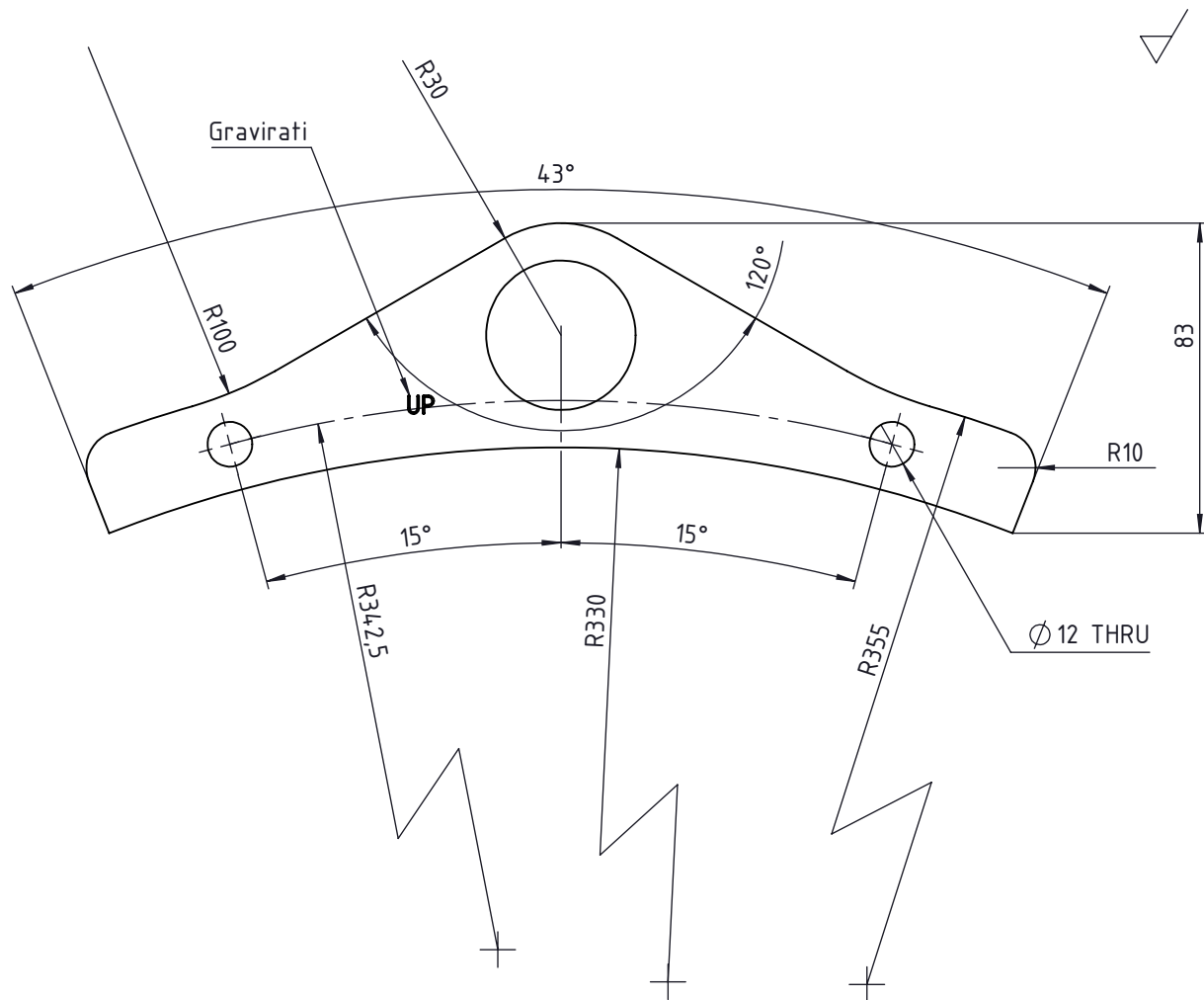
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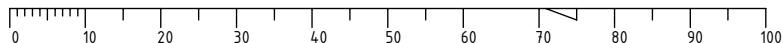
Datoteka/File: 304-83-04-01-05-00_02



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

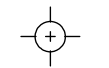
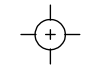
Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-01-05-00		DOK-ING CROATIA						
	Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Postolje spremnika 1 Tank stand 1			DCCM: A008B					
Konstruirao/ Drawn:	I.Matić	10/07/2020									
Pregledao/ Checked:	D.Mück	10/07/2020									
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale:	1:2	List/ Sheet:	1/1	Masa/ Weight:(kg)	3.12	Format/ Sheet size:	A4	

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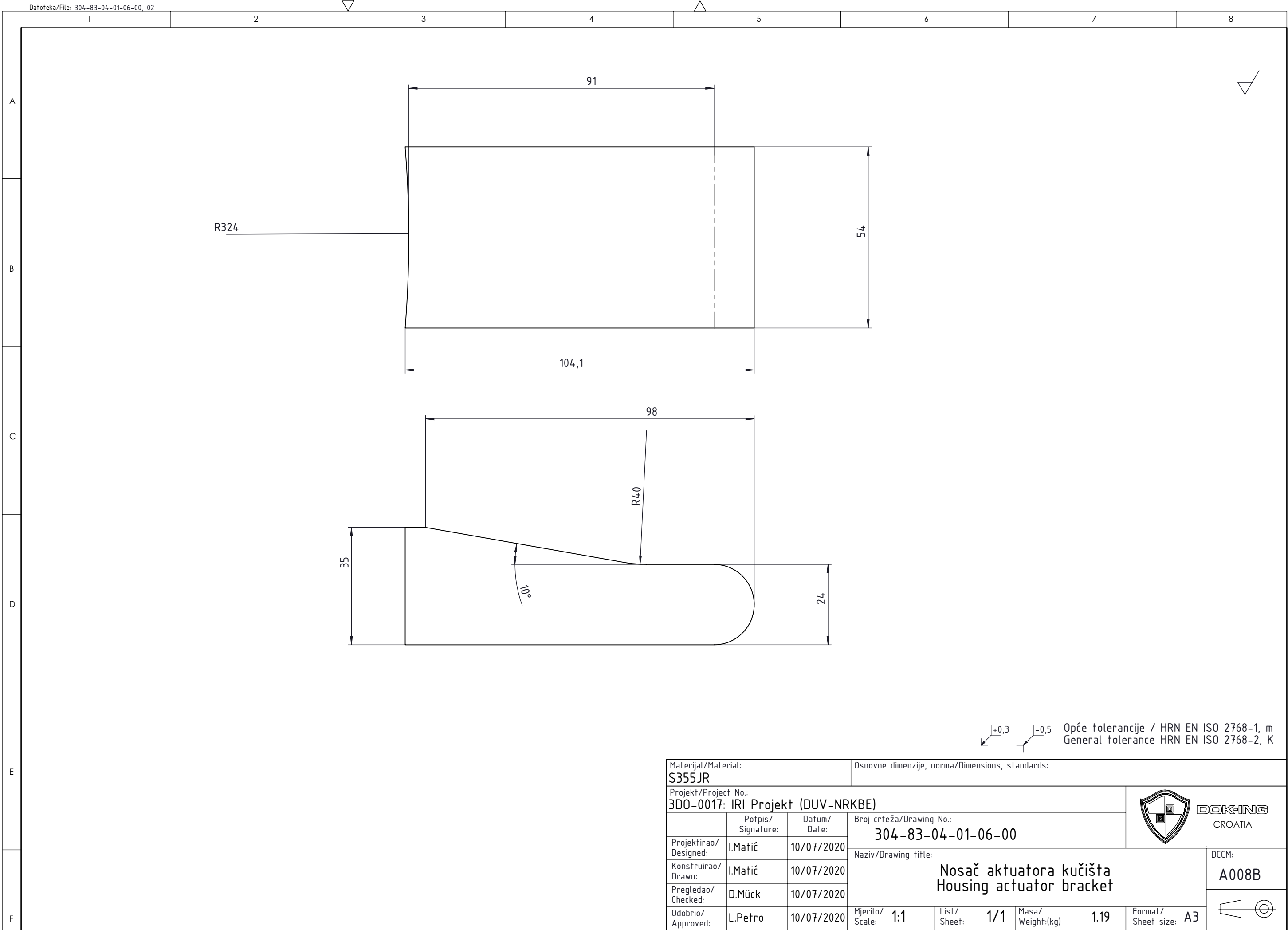


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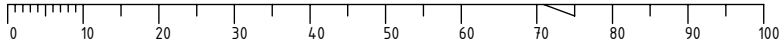


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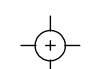
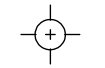


UKOLIKO NIJE DRUGAČIJE NAZNAČENO DIMENZIJE SU U MILIMETRIMA / ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED

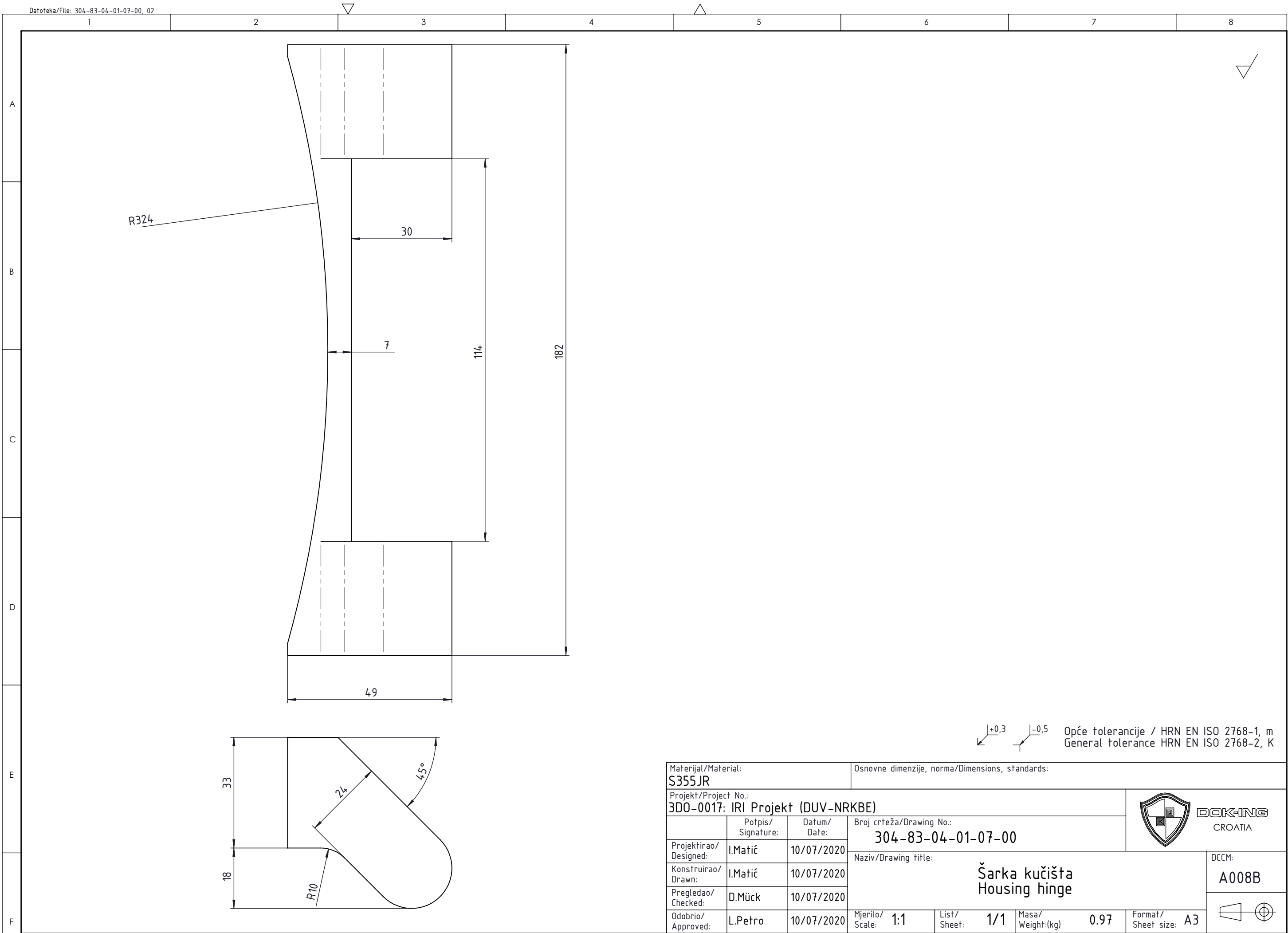
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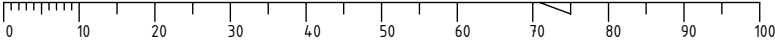


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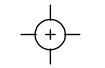


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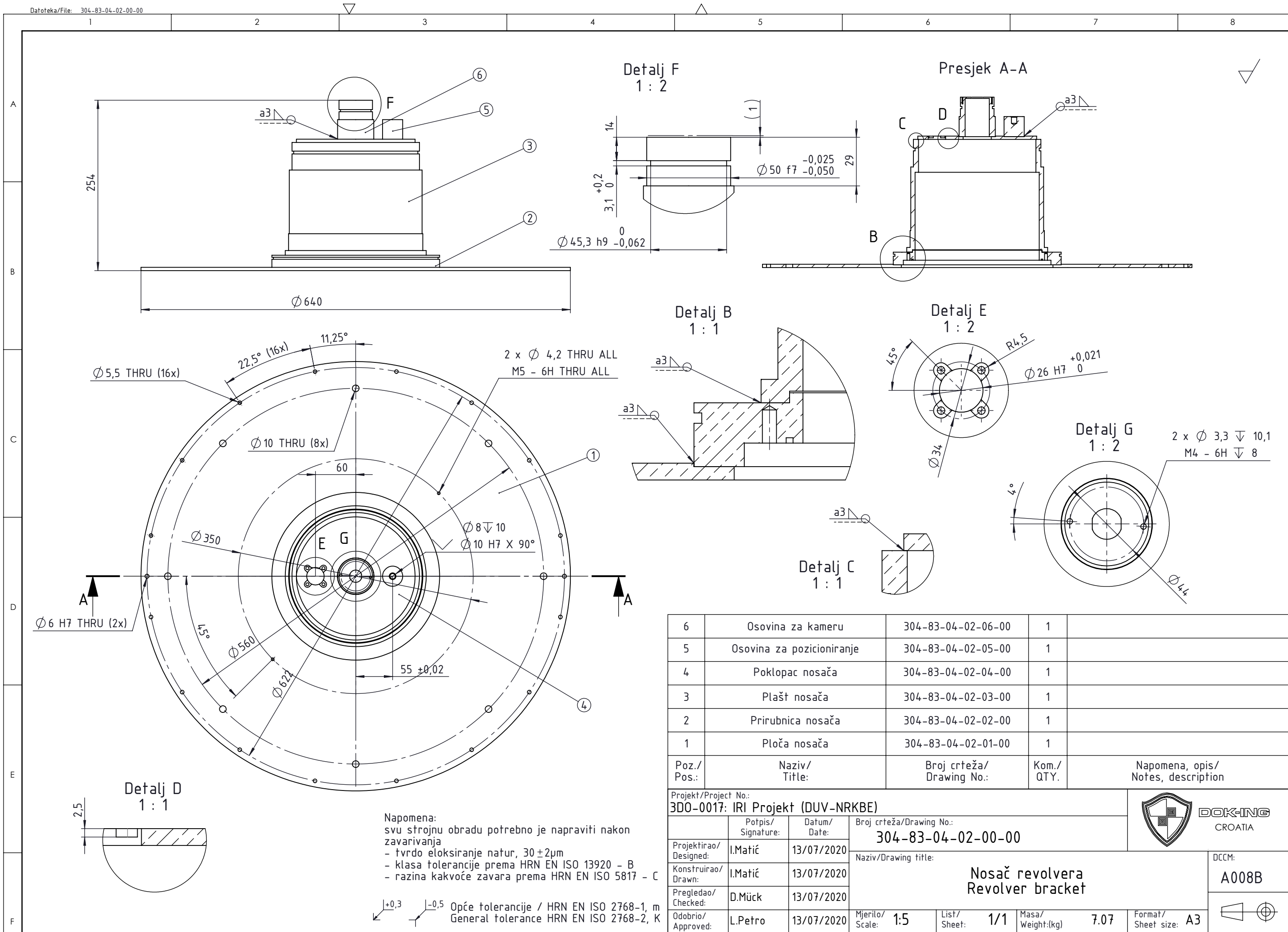
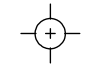
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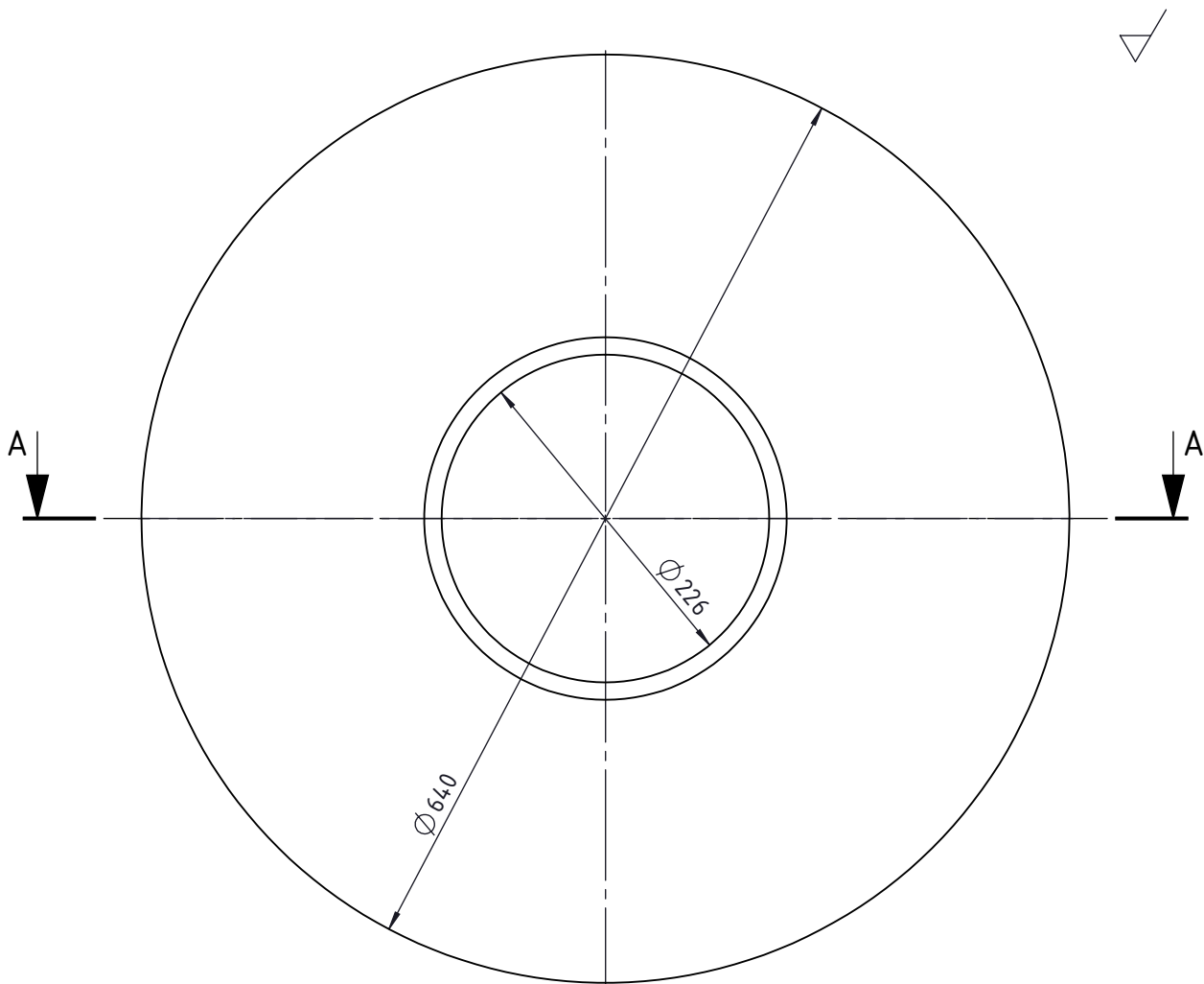
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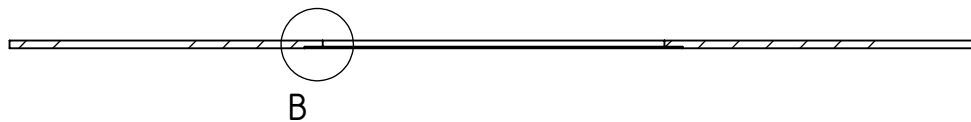
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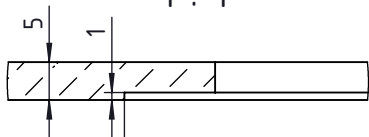
Datoteka/File: 304-83-04-02-01-00_01



Presjek A-A



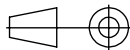
Detalj B
1 : 1



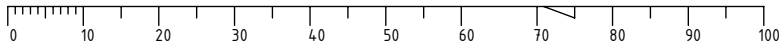
Ø 250 H9 $\begin{matrix} +0,115 \\ 0 \end{matrix}$



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-02-01-00				DOK-ING CROATIA				
	Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Ploča nosača Bracket plate				DCCM: A008B				
Konstruirao/ Drawn:	I.Matić	10/07/2020									
Pregledao/ Checked:	D.Mück	10/07/2020									
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale:	1:5	List/ Sheet:	1/1	Masa/ Weight:(kg)	3.72	Format/ Sheet size:	A4	

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



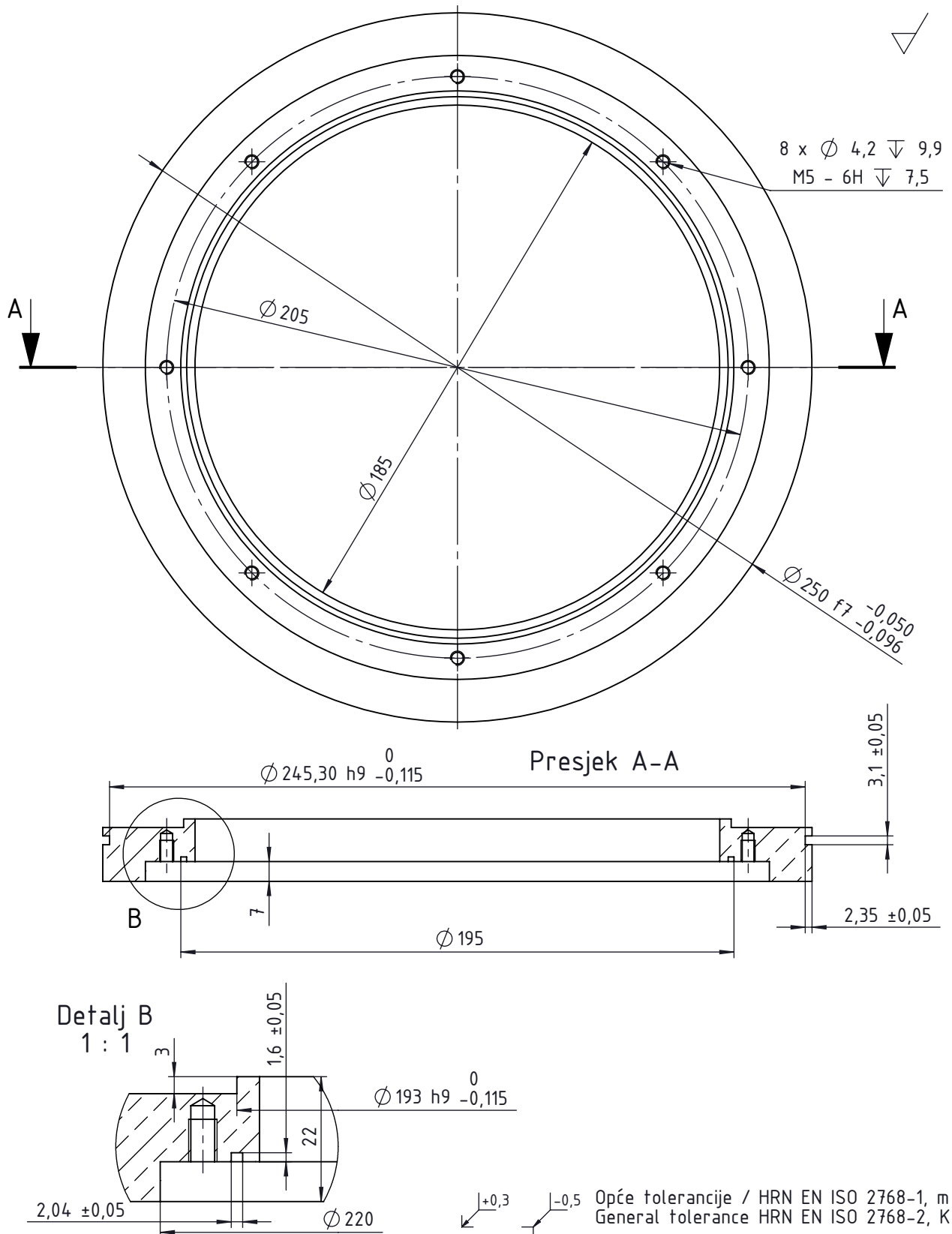
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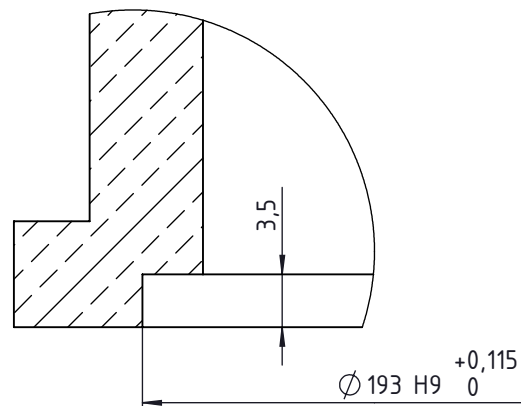
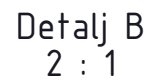
Datoteka/File: 304-83-04-02-02-00_01

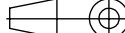


Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:				
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-02-02-00		 DOK-ING CROATIA		
Potpis/ Signature:	Datum/ Date:						
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Prirubnica nosača Holder flange			DCCM: A008B	
Konstruirao/ Drawn:	I.Matić	10/07/2020					
Pregledao/ Checked:	D.Mück	10/07/2020					
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.91	Format/ Sheet size: A4	

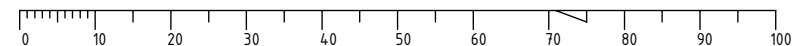
NE MIJENJATI MJERILO / DO NOT SCALE DRAWING 0 10 20 30 40 50 60 70 80 90 100

UKOLIKO NIJE DRUGAČIJE NAZNAČENO DIMENZIJE SU U MILIMETRIMA / ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED

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Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)					 DOK-ING CROATIA						
	Potpis/ Signature:	Datum/ Date:	Broj crteža/Drawing No.: 304-83-04-02-03-00								
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Plašt nosača Holder cloak				DCCM: A008B				
Konstruirao/ Drawn:	I.Matić	10/07/2020					DCCM: A008B				
Pregledao/ Checked:	D.Mück	10/07/2020					DCCM: A008B				
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale:	1:2	List/ Sheet:	1/1	Masa/ Weight:(kg)	1.92	Format/ Sheet size:	A3	

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING

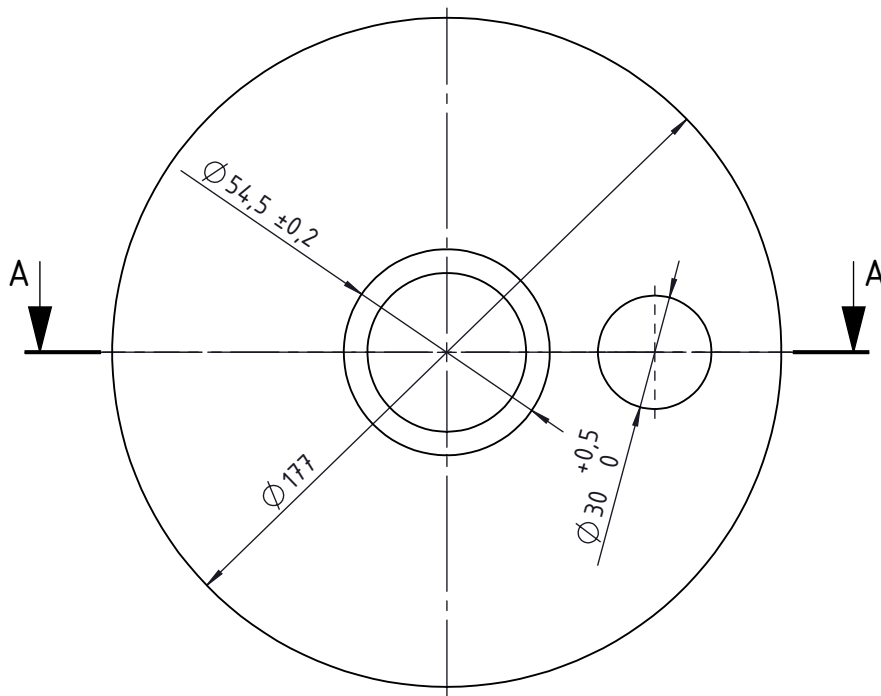




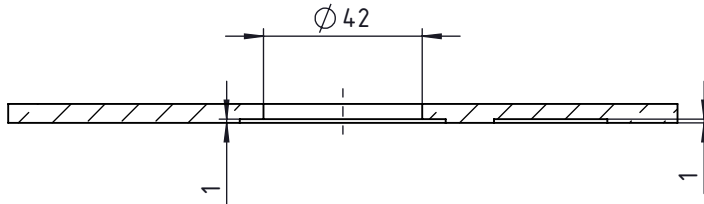
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Datoteka/File: 304-83-04-02-04-00_01



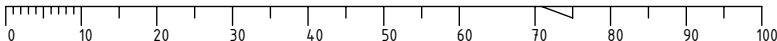
Presjek A-A



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-02-04-00			 DOK-ING CROATIA
	Potpis/ Signature:	Datum/ Date:				
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Poklopac nosača Bracket cover			DCCM: A008B
Konstruirao/ Drawn:	I.Matić	10/07/2020				
Pregledao/ Checked:	D.Mück	10/07/2020				
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.30	Format/ Sheet size: A4 

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



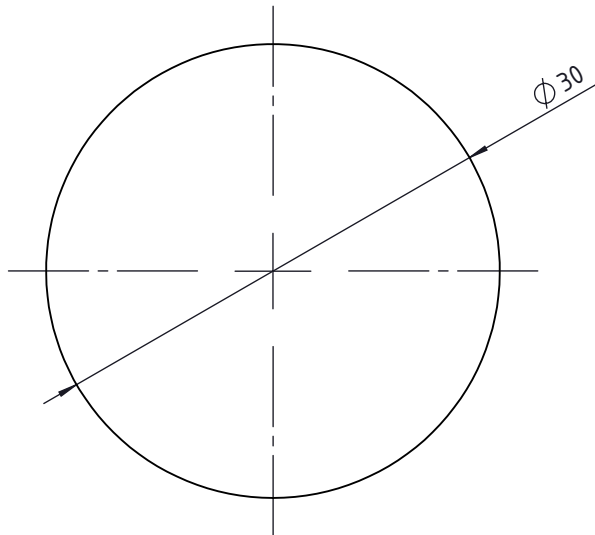
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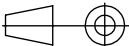
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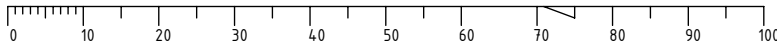
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Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:				
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-02-05-00		 DOK-ING CROATIA	DCCM: A008B	
Naziv/Drawing title: Osovina za pozicioniranje Positioning shaft							
Projektirao/ Designed:	Potpis/ Signature: I.Matić	Datum/ Date: 11/09/2020	Mjerilo/ Scale: 2:1		List/ Sheet: 1/1	Masa/ Weight:(kg) 0.06	Format/ Sheet size: A4
Konstruirao/ Drawn:	Pregledao/ Checked: D.Mück	11/09/2020	Odobrio/ Approved: L.Petro		11/09/2020		

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



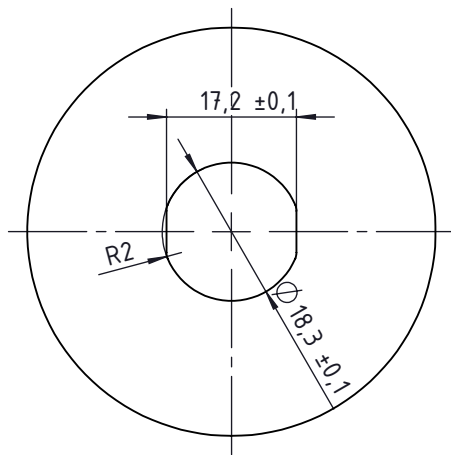
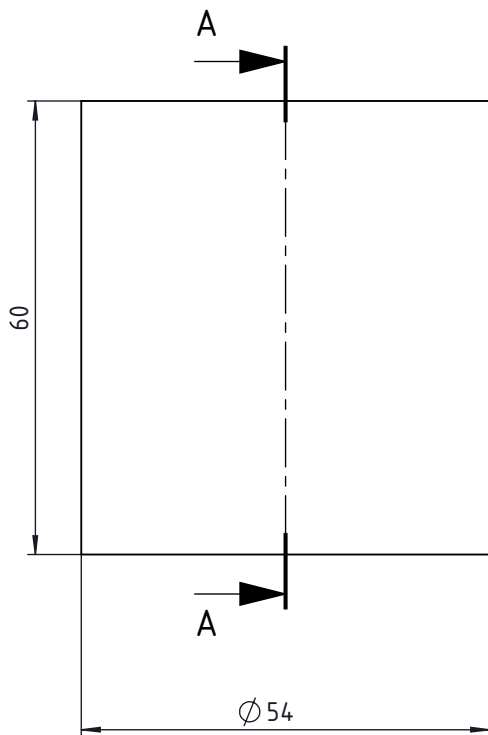
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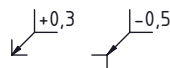
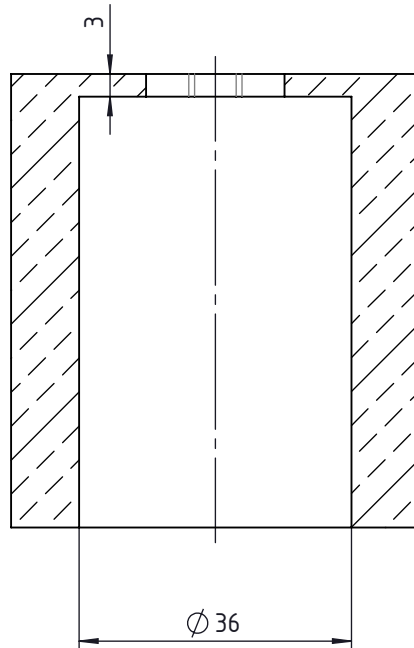


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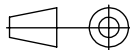
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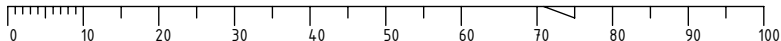
Presjek A-A



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

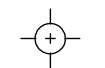
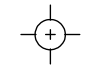
Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-02-06-00				DOK-ING CROATIA				
	Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	11/09/2020	Naziv/Drawing title: Osovina za kameru Camera shaft				DCCM: A008B				
Konstruirao/ Drawn:	I.Matić	11/09/2020									
Pregledao/ Checked:	D.Mück	11/09/2020									
Odobrio/ Approved:	L.Petro	11/09/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1	Masa/ Weight:(kg)	0.21	Format/ Sheet size:	A4	

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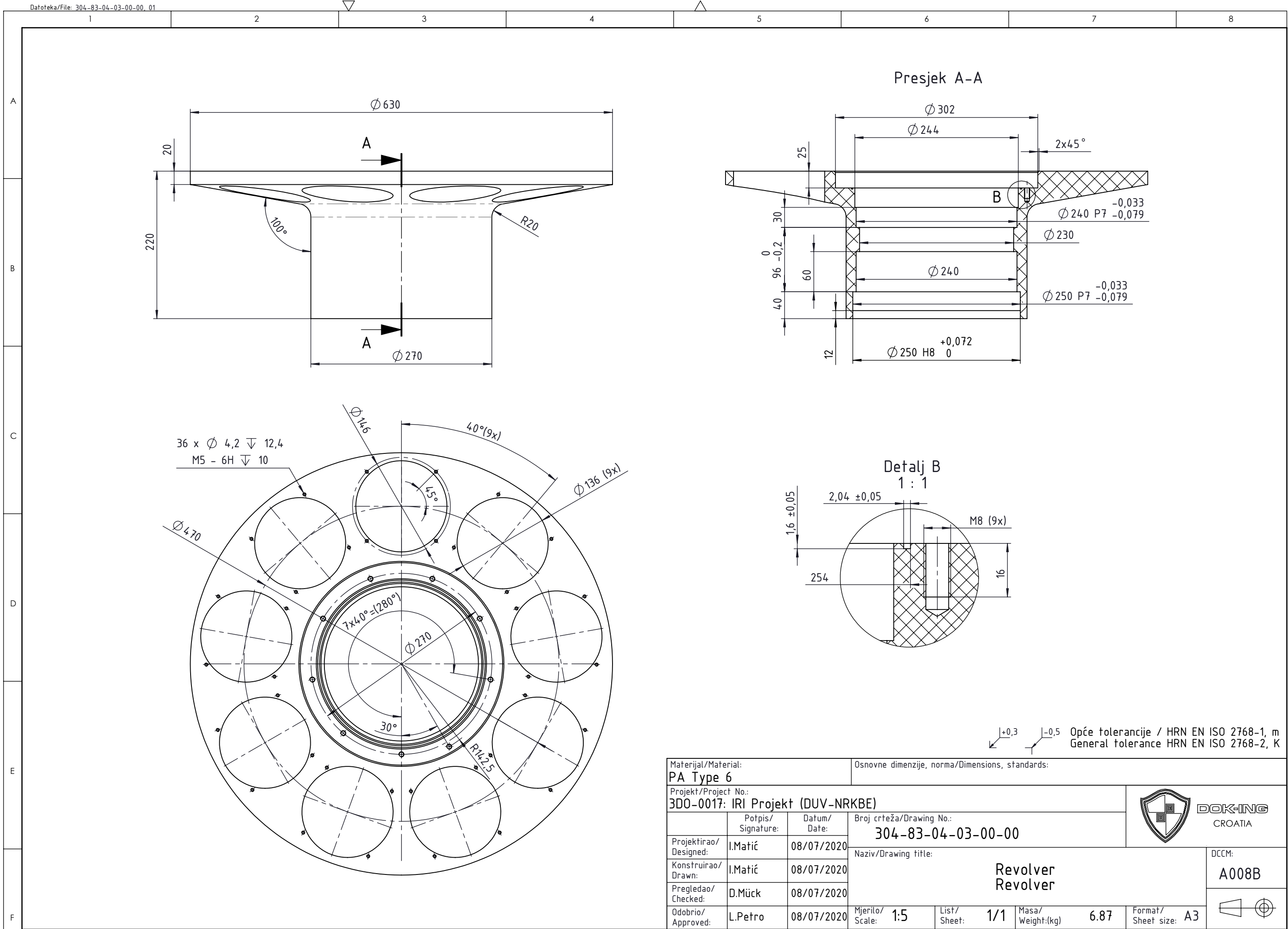


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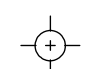
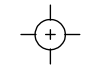
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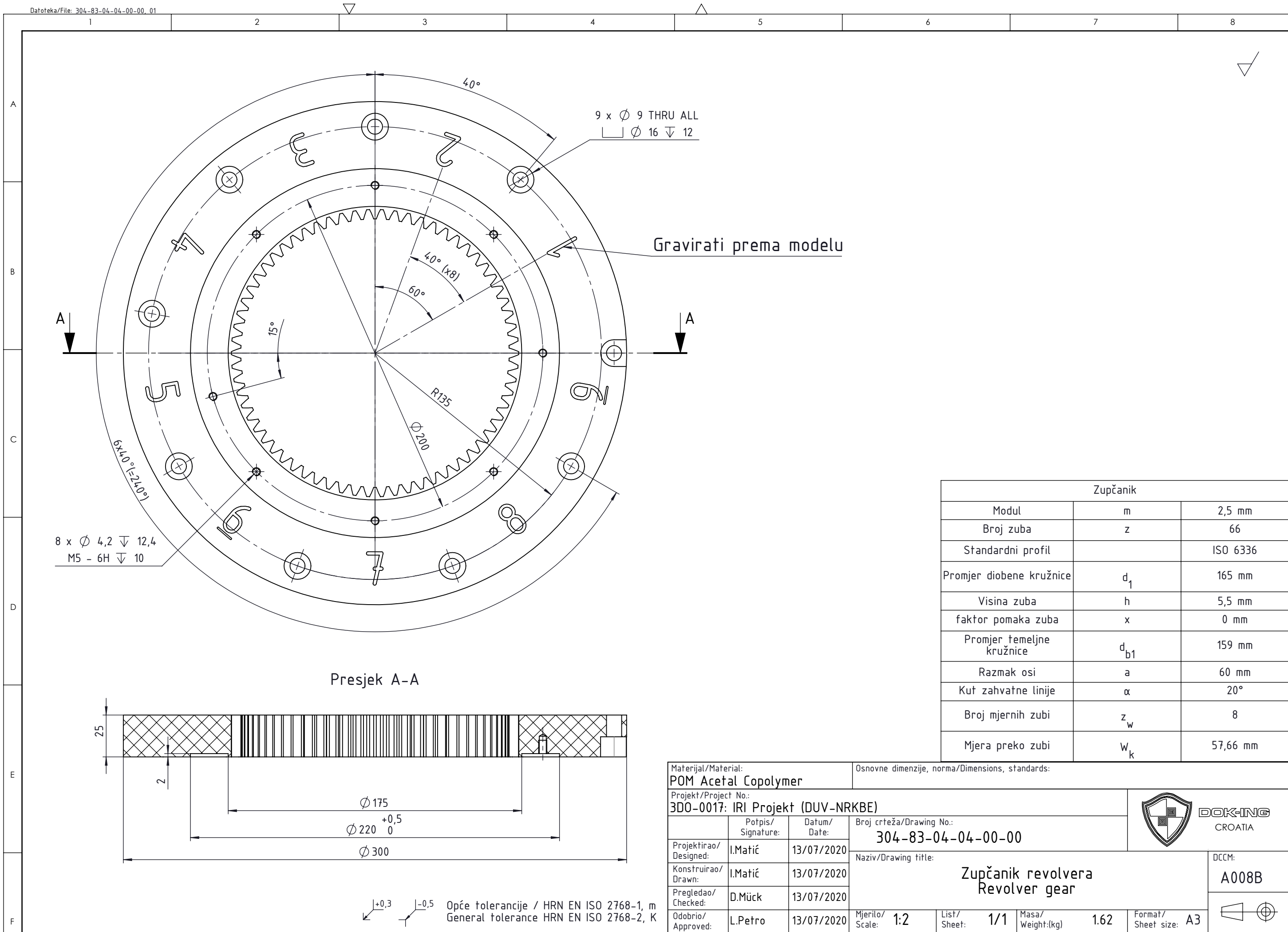
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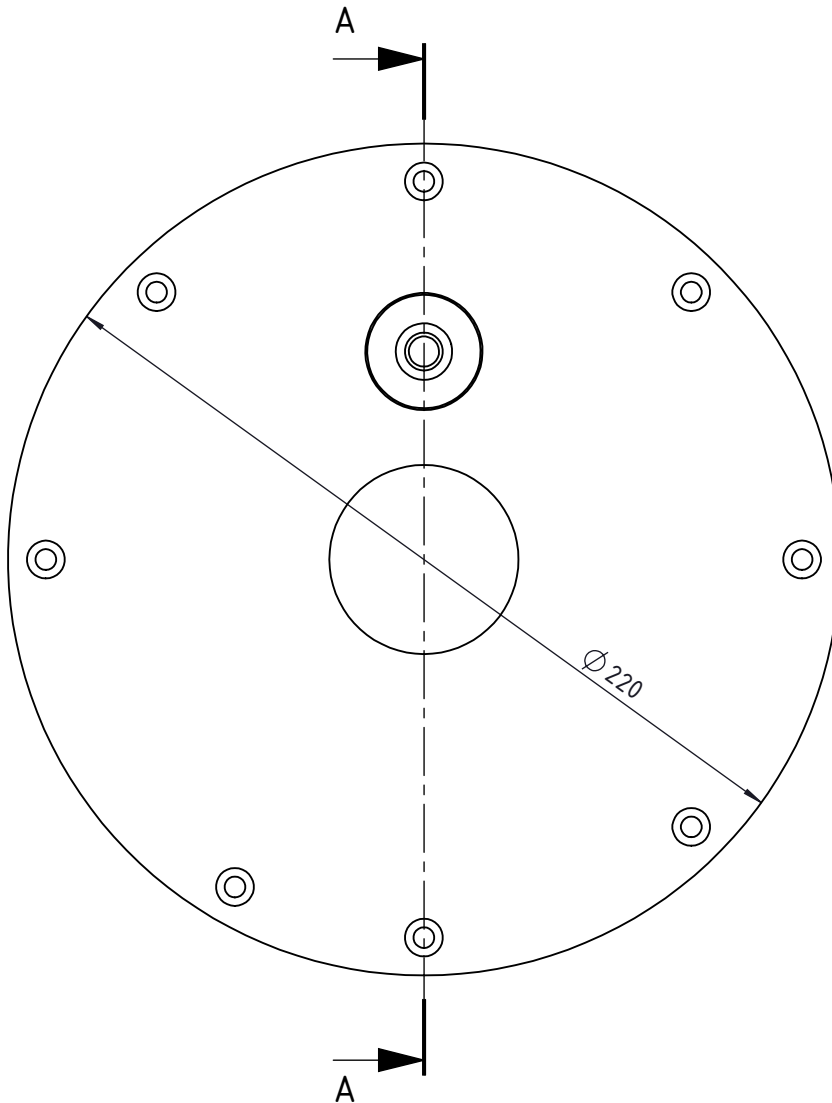
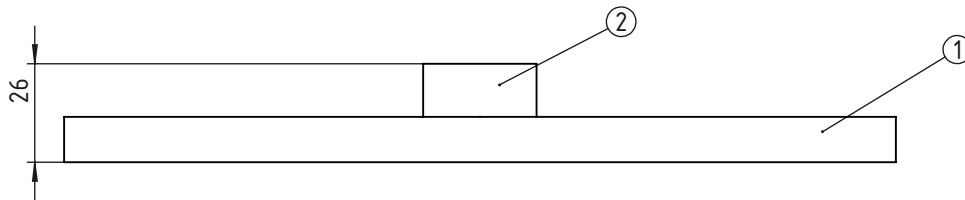


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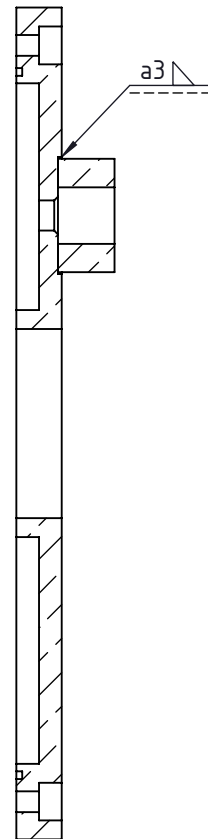


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Datoteka/File: 304-83-04-05-00-00_02



Presjek A-A



Napomena:

- klasa tolerancije prema HRN EN ISO 13920 - B
- razina kakvoće zavarâ prema HRN EN ISO 5817 - C

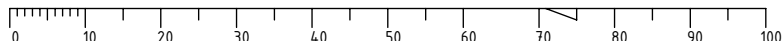
Napomena:
eloksiranje natur, $10 \pm 2 \mu\text{m}$

Opće tolerance / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

+0,3
-0,5

2	Osovina kalibracije	304-83-04-05-02-00	1	
1	Ploča poklopca zupčanika	304-83-04-05-01-00	1	
Poz./ Pos.:	Naziv/ Title:	Broj crteža/ Drawing No.:	Kom./ QTY.	Napomena, opis/ Notes, description
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			 DOK-ING CROATIA	
	Potpis/ Signature:	Datum/ Date:		
Projektirao/ Designed:	I.Matić	08/07/2020	Broj crteža/Drawing No.: 304-83-04-05-00-00	
Konstruirao/ Drawn:	I.Matić	08/07/2020	Naziv/Drawing title: Poklopac zupčanika Gear cover	
Pregledao/ Checked:	D.Mück	08/07/2020	DCCM: A008B	
Odobrio/ Approved:	L.Petro	08/07/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1
			Masa/ Weight:(kg) 0.79	Format/ Sheet size: A4

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



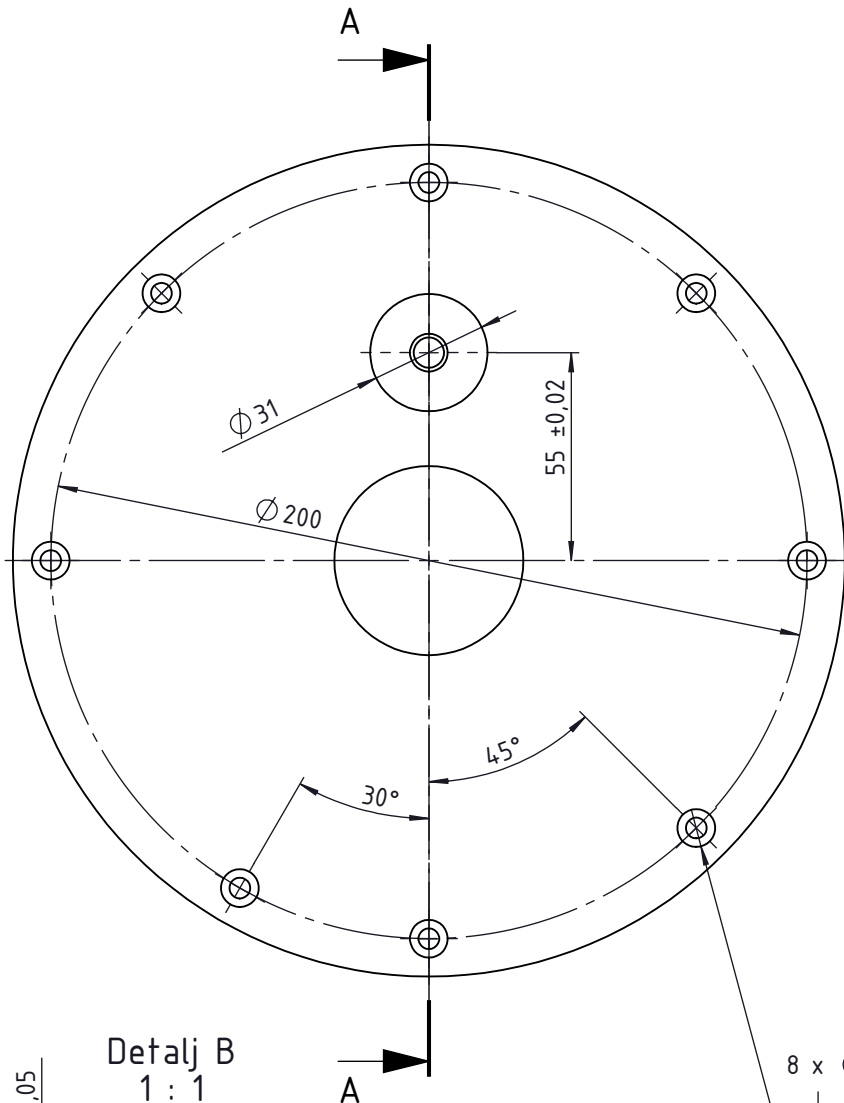
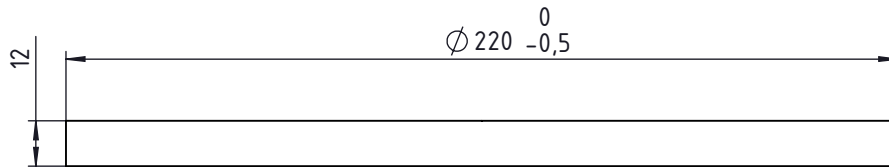
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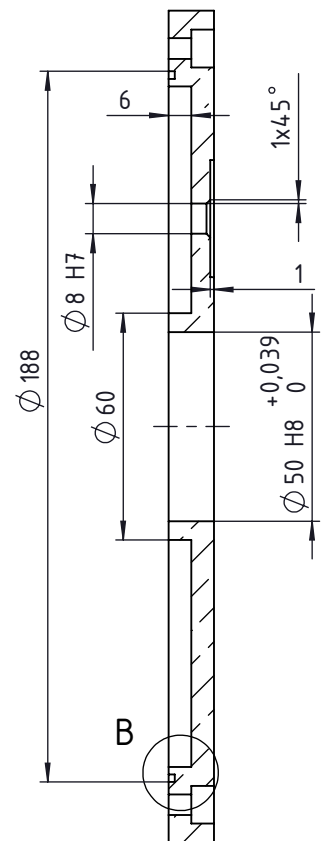


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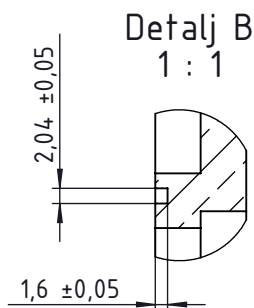
Datoteka/File: 304-83-04-05-01-00_01



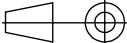
Presjek A-A



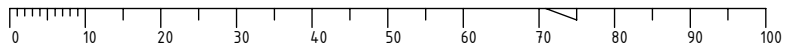
8 x $\varnothing$ 5,5 THRU ALL
 $\varnothing$ 10 ∇ 6



Opće tolerance / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: AlMg4,5Mn			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-05-01-00			 DOK-ING CROATIA
Potpis/ Signature:	Datum/ Date:					
Projektirao/ Designed:	I.Matić	08/07/2020	Naziv/Drawing title: Ploča poklopca zupčanika Gear cover plate			DCCM: A008B
Konstruirao/ Drawn:	I.Matić	08/07/2020				
Pregledao/ Checked:	D.Mück	08/07/2020				
Odobrio/ Approved:	L.Petro	08/07/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.77	Format/ Sheet size: A4
						

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING

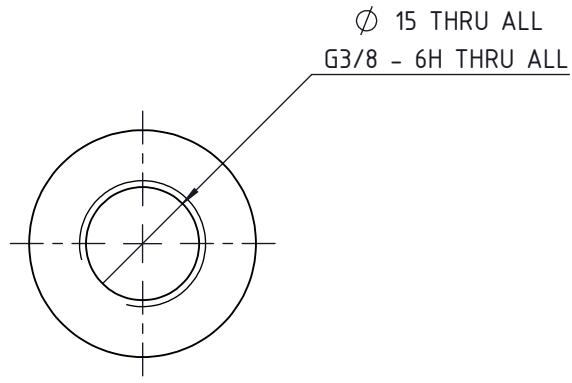
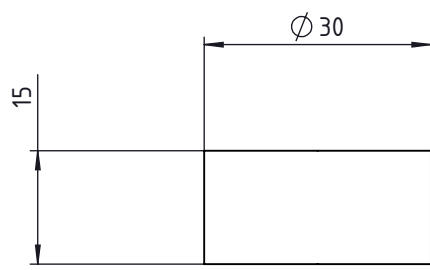


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Datoteka/File: 304-83-04-05-02-00_02



$+0,3$ $-0,5$ Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: AlMg4,5Mn			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-05-02-00			
Projektirao/ Designed:	I.Matić	08/07/2020				
Konstruirao/ Drawn:	I.Matić	08/07/2020	Naziv/Drawing title: Osovina kalibracije Calibration shaft			DCCM: A008B
Pregledao/ Checked:	D.Mück	08/07/2020				
Odobrio/ Approved:	L.Petro	08/07/2020	Mjerilo/ Scale: 1:1	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.02	Format/ Sheet size: A4

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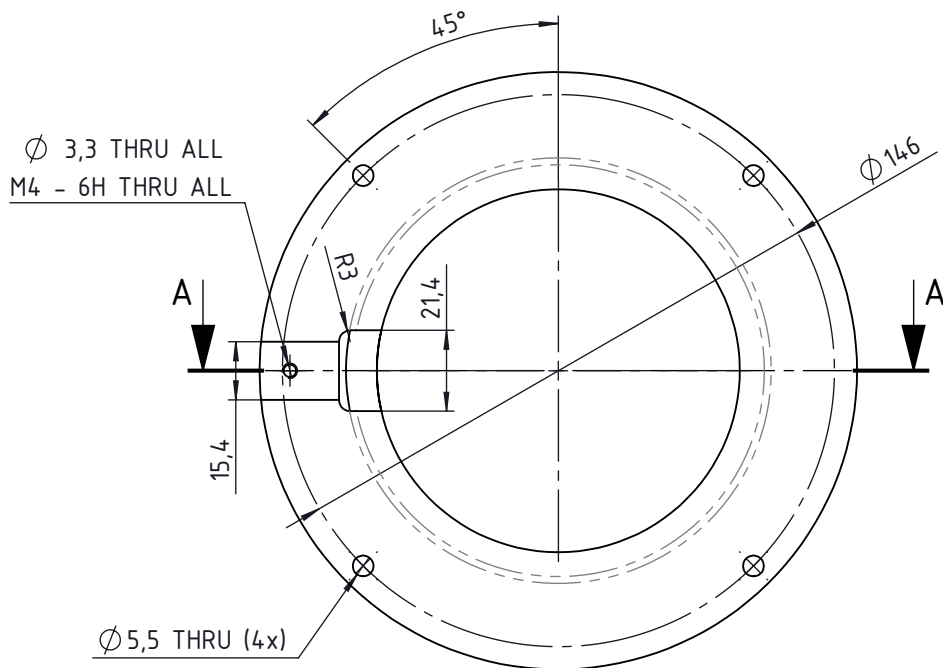
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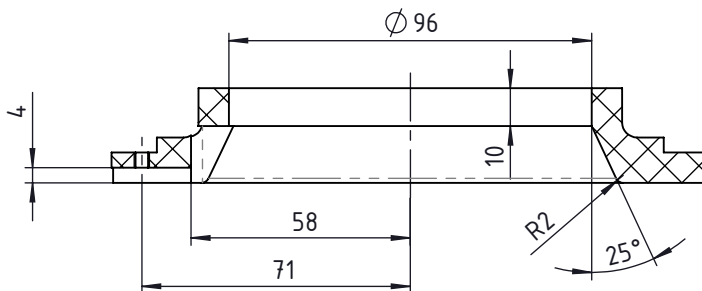
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Datoteka/File: 304-83-04-06-00-00_02



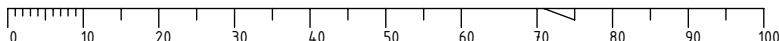
Presjek A-A



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: PTFE (general)			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-06-00-00		 DOK-ING CROATIA	
	Potpis/ Signature:	Datum/ Date:				
Projektirao/ Designed:	I.Matić	08/07/2020	Naziv/Drawing title: Uložak Insert			DCCM: A008B
Konstruirao/ Drawn:	I.Matić	08/07/2020				
Pregledao/ Checked:	D.Mück	08/07/2020				
Odobrio/ Approved:	L.Petro	08/07/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.33	Format/ Sheet size: A4
						

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



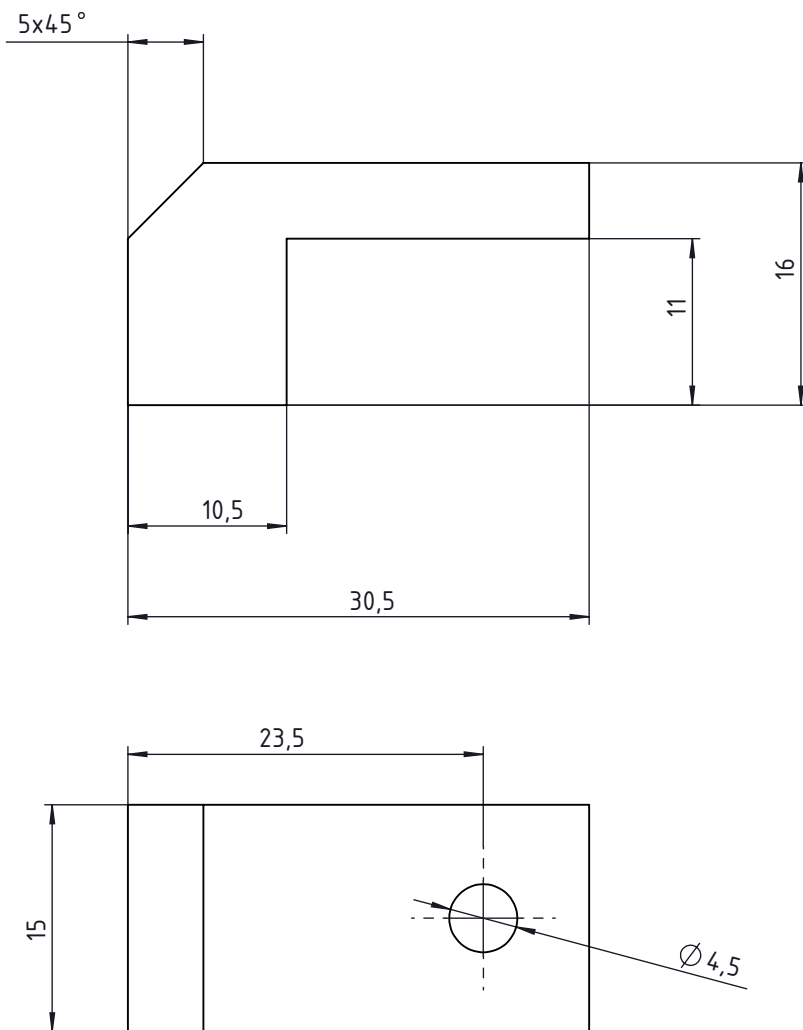
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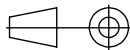
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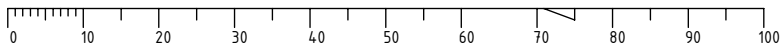


Napomena:
eloksiranje natur, $10 \pm 2 \mu\text{m}$

$+0,3$ $-0,5$ Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: AlMg4,5Mn			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			 DOK-ING CROATIA			
	Potpis/ Signature:	Datum/ Date:				Broj crteža/Drawing No.: 304-83-04-07-00-00
Projektirao/ Designed:	I.Matić	08/07/2020	Naziv/Drawing title: Pozicioner - dio uloška Positioner - part of insert			DCCM: A008B
Konstruirao/ Drawn:	I.Matić	08/07/2020				
Pregledao/ Checked:	D.Mück	08/07/2020				
Odobrio/ Approved:	L.Petro	08/07/2020	Mjerilo/ Scale: 2:1	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.01	Format/ Sheet size: A4 

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UKOLIKO NIJE DRUGAČIJE NAZNAČENO DIMENZIJE SU U MILIMETRIMA / ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED

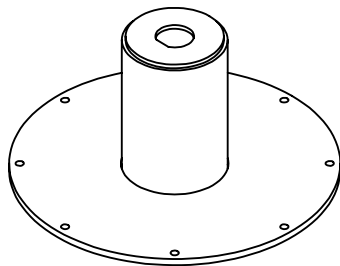
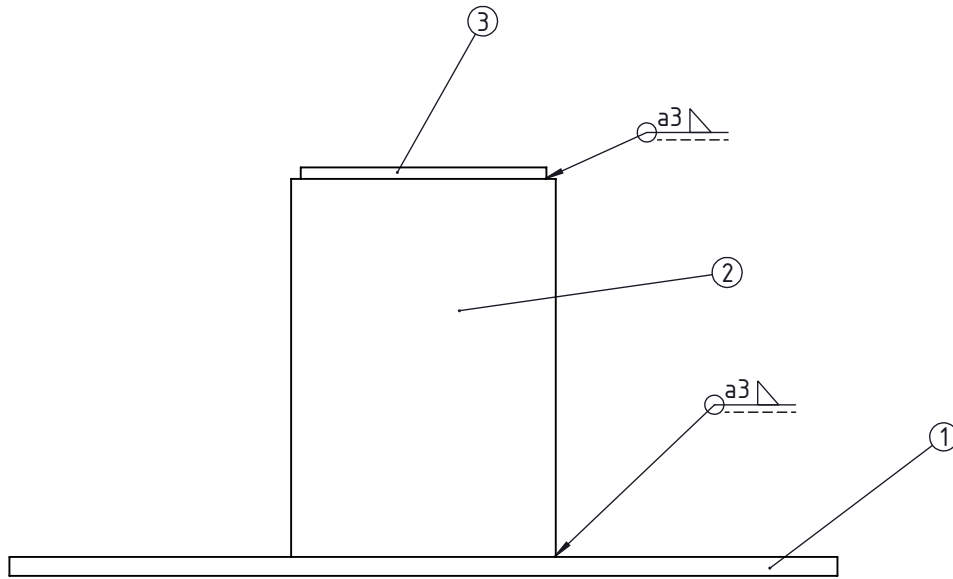


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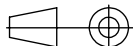
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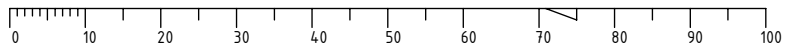
Napomena:

eloksiranje natur, $10 \pm 2\mu\text{m}$

- klasa tolerancije prema HRN EN ISO 13920 - B
- razina kakvoće zavora prema HRN EN ISO 5817 - C

3	Pločica	304-83-04-08-03-00	1	
2	Cijev	304-83-04-08-02-00	1	
1	Ploča	304-83-04-08-01-00	1	
Poz./ Pos.:	Naziv/ Title:	Broj crteža/ Drawing No.:	Kom./ QTY.	Napomena, opis/ Notes, description
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)				 DOK-ING CROATIA
	Potpis/ Signature:	Datum/ Date:	Broj crteža/Drawing No.: 304-83-04-08-00-00	
Projektirao/ Designed:	I.Matić	24/09/2020	Naziv/Drawing title: Poklopac motora Motor cover	
Konstruirao/ Drawn:	I.Matić	24/09/2020		
Pregledao/ Checked:	D.Mück	24/09/2020		
Odobrio/ Approved:	L.Petro	24/09/2020	Mjerilo/ Scale: 1:2	DCCM: A008B
			List/ Sheet: 1/1	
			Masa/ Weight:(kg) 0.64	
			Format/ Sheet size: A4	

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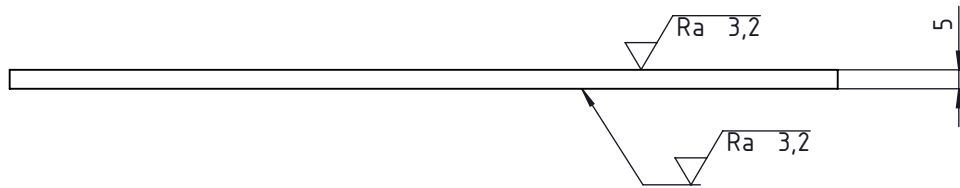
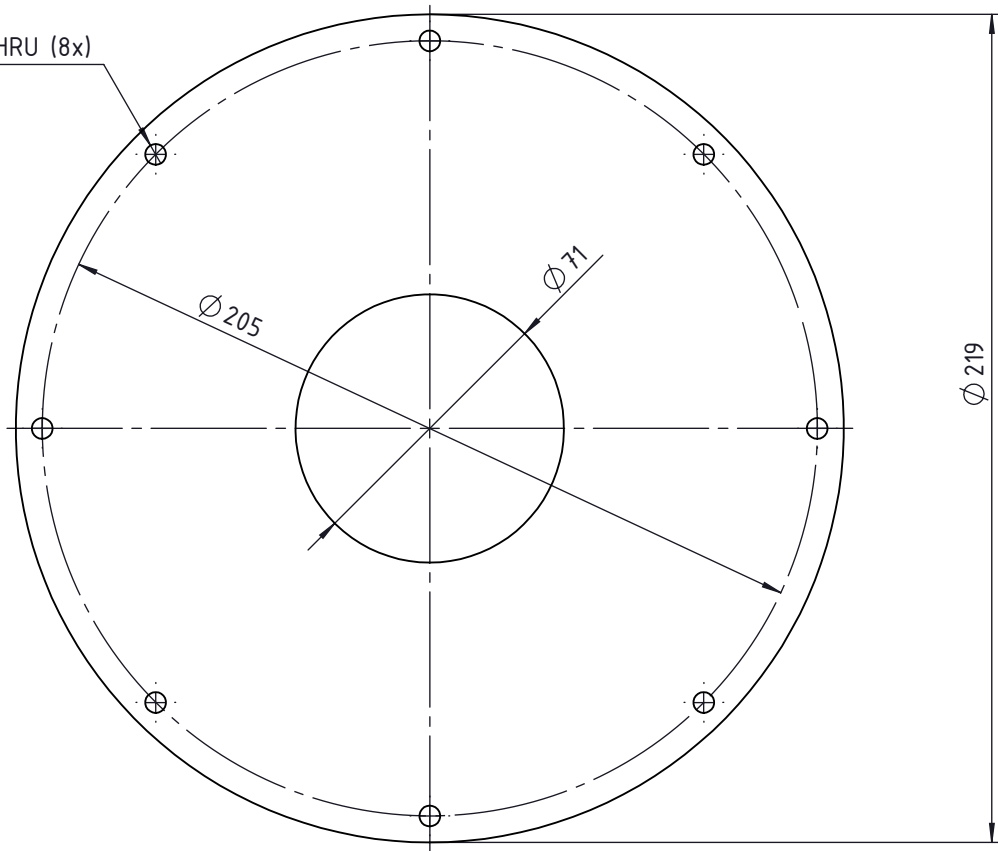


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Datoteka/File: 304-83-04-08-01-00_00

✓ / ✓ Ra 3,2

Ø 5,5 THRU (8x)



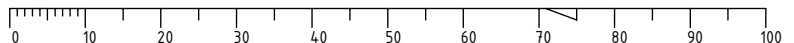
+0,3

-0,5

Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: AlMg4,5Mn			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-08-01-00			 DOK-ING CROATIA
Projektirao/ Designed:	I.Matić	Datum/ Date:				
Konstruirao/ Drawn:	I.Matić	24/09/2020	Naziv/Drawing title: Ploča Plate			DCCM: A008B
Pregledao/ Checked:	D.Mück	24/09/2020				
Odobrio/ Approved:	L.Petro	24/09/2020	Mjerilo/ Scale:	1:2	List/ Sheet:	1/1
			Masa/ Weight:(kg)	0.45	Format/ Sheet size:	A4

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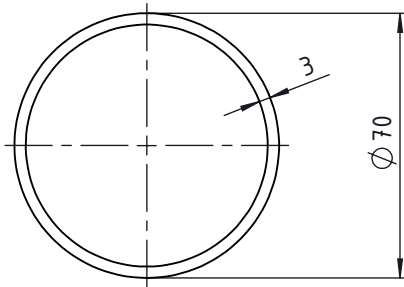


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Datoteka/File: 304-83-04-08-02-00_00



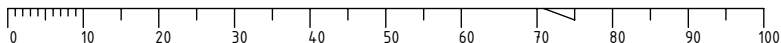
+0,3

-0,5

Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-08-02-00			DCCM: A008B
Naziv/Drawing title: Cijev Tube						
Projektirao/ Designed:	Potpis/ Signature: I.Matić	Datum/ Date: 24/09/2020				
Konstruirao/ Drawn:	Potpis/ Signature: I.Matić	Datum/ Date: 24/09/2020				
Pregledao/ Checked:	Potpis/ Signature: D.Mück	Datum/ Date: 24/09/2020				
Odobrio/ Approved:	Potpis/ Signature: L.Petro	Datum/ Date: 24/09/2020	Mjerilo/ Scale: 1:2	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.18	Format/ Sheet size: A4

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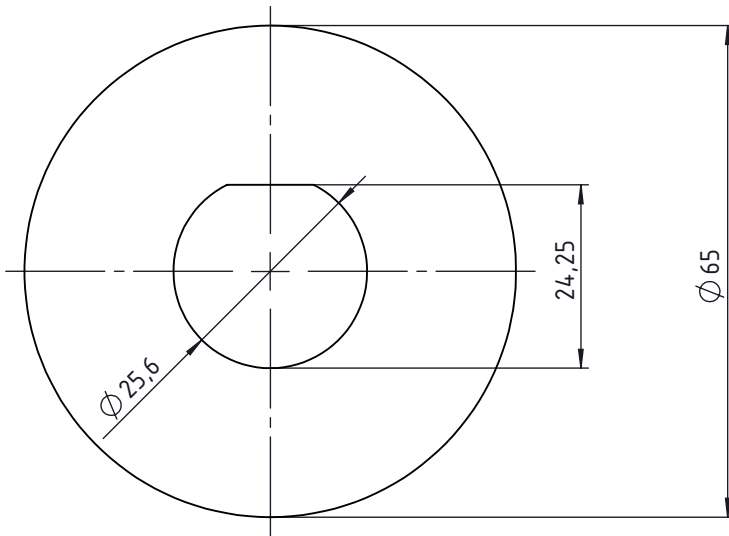
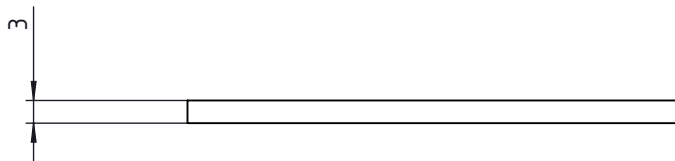
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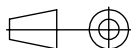
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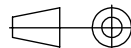
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Datoteka/File: 304-83-04-08-03-00_00

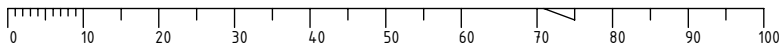


$\begin{array}{l} \swarrow +0,3 \\ \searrow -0,5 \end{array}$ Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:							
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-08-03-00				DOK-ING CROATIA			
Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	24/09/2020	Naziv/Drawing title: Pločica Tile				DCCM: A008B			
Konstruirao/ Drawn:	I.Matić	24/09/2020								
Pregledao/ Checked:	D.Mück	24/09/2020								
Odobrio/ Approved:	L.Petro	24/09/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1		Masa/ Weight:(kg)	0.02	Format/ Sheet size:



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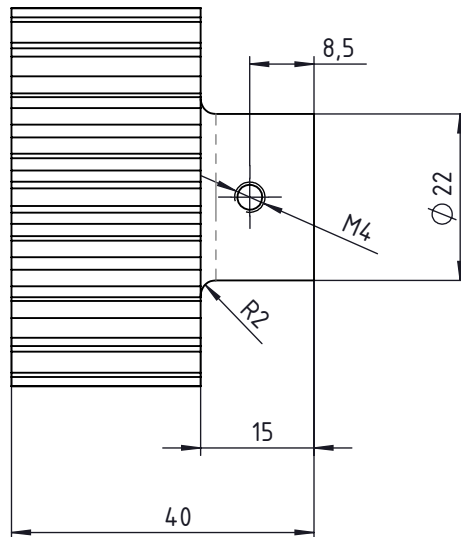
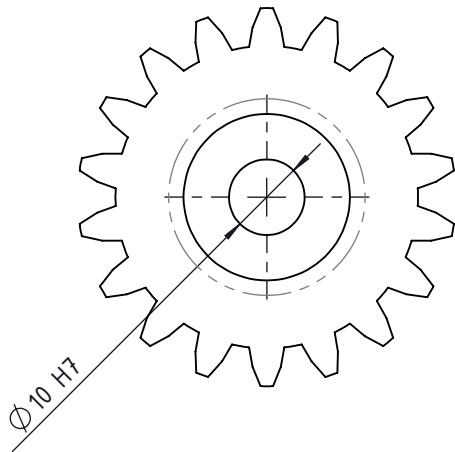
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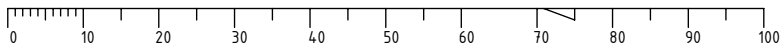
Datoteka/File: 304-83-04-09-00-00_01



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: POM Acetal Copolymer			Osnovne dimenzije, norma/Dimensions, standards: Mädler 29711018			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			 DOK-ING CROATIA			DCCM: A008B
	Potpis/ Signature:	Datum/ Date:				
			Broj crteža/Drawing No.: 304-83-04-09-00-00			
Projektirao/ Designed:	I.Matić	07/07/2020	Naziv/Drawing title: Zupcanik 29711018 Gear 29711018			
Konstruirao/ Drawn:	I.Matić	07/07/2020				
Pregledao/ Checked:	D.Mück	07/07/2020				
Odobrio/ Approved:	L.Petro	07/07/2020	Mjerilo/ Scale: 1:1	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.06	Format/ Sheet size: A4

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING

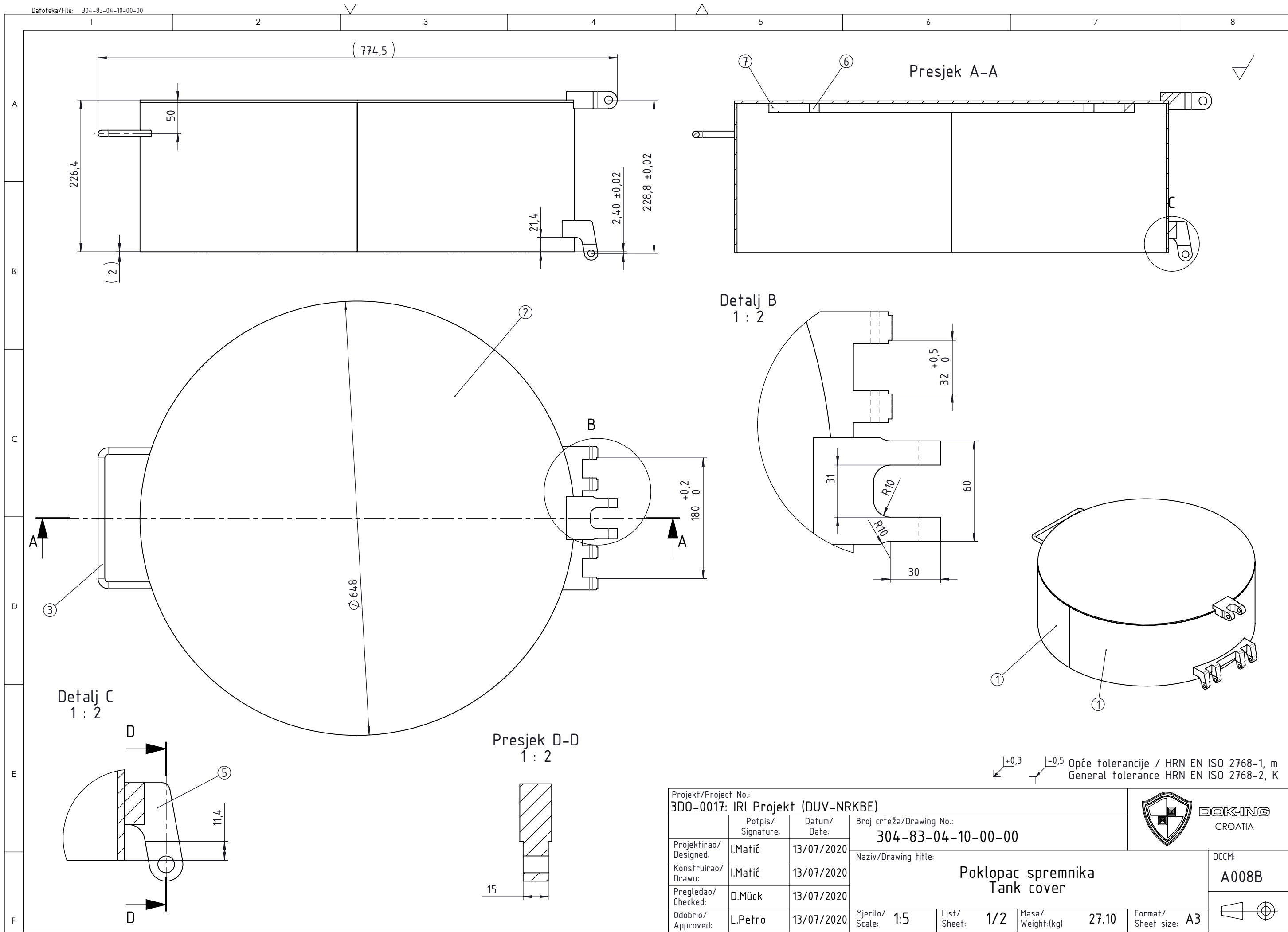


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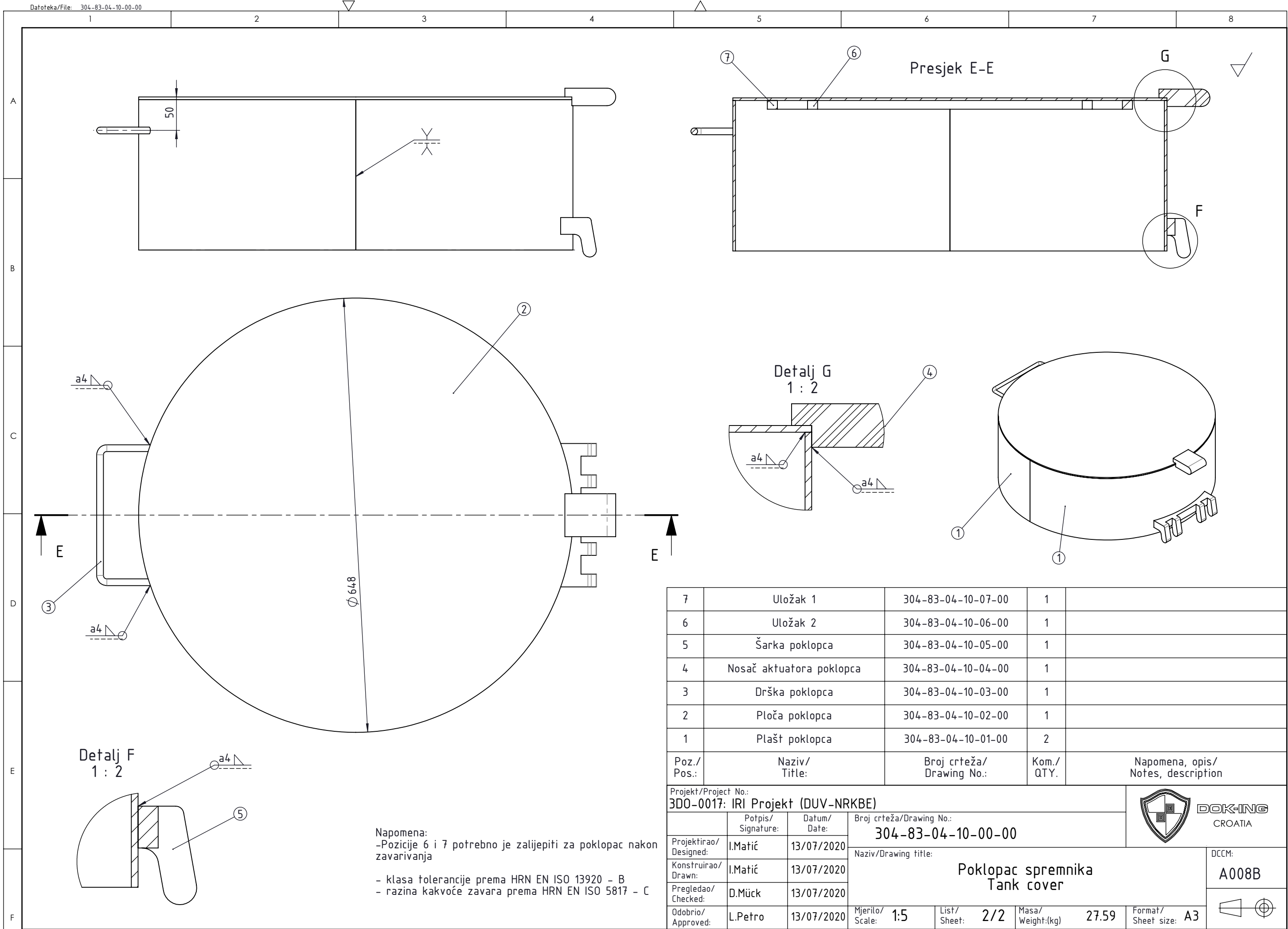
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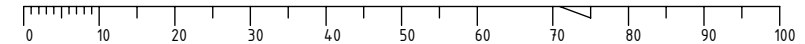


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Datoteka/File: 304-83-04-10-02-00_03



+0,3

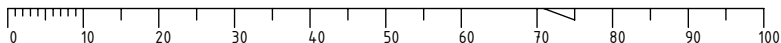


-0,5

Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-10-02-00			 DOK-ING CROATIA
Projektirao/ Designed:	I.Matić	Datum/ Date:				
Konstruirao/ Drawn:	I.Matić	10/07/2020	Naziv/Drawing title: Ploča poklopca Cover plate			DCCM: A008B
Pregledao/ Checked:	D.Mück	10/07/2020				
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale:	1:5	List/ Sheet:	1/1
			Masa/ Weight:(kg)	10.29	Format/ Sheet size:	A4

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



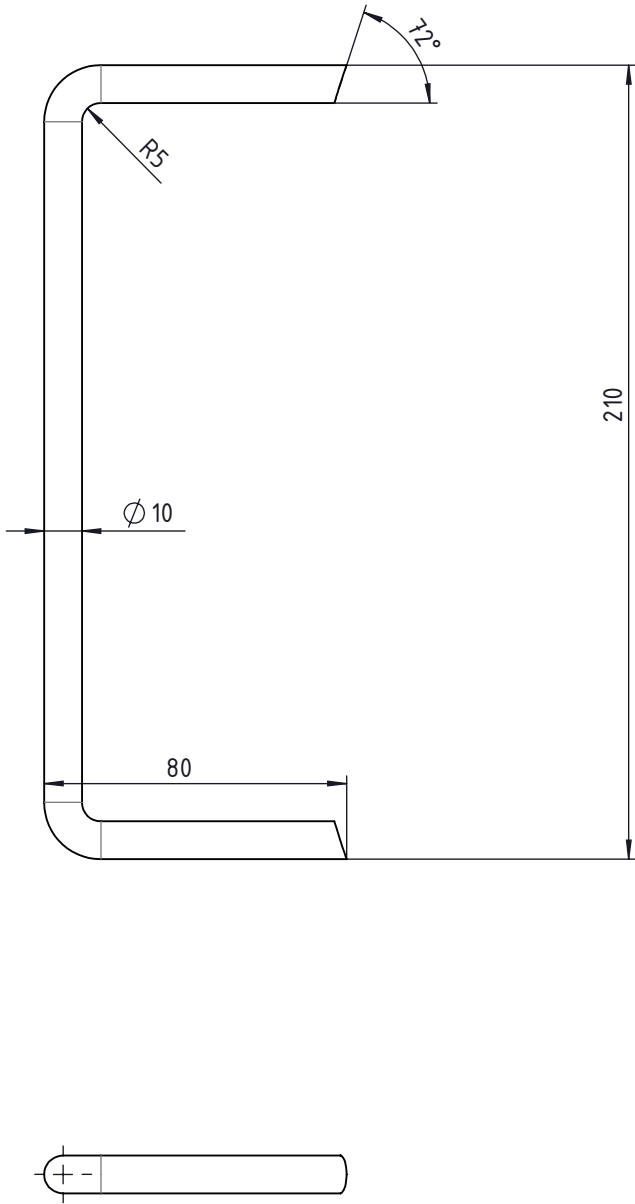
UKOLIKO NIJE DRUGAČIJE NAZNAČENO DIMENZIJE SU U MILIMETRIMA / ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED



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Datoteka/File: 304-83-04-10-03-00_03



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material:

S355JR

Osnovne dimenzije, norma/Dimensions, standards:

Projekt/Project No.:

3D0-0017: IRI Projekt (DUV-NRKBE)



DOK-ING
CROATIA

Potpis/
Signature:

Datum/
Date:

Broj crteža/Drawing No.:

304-83-04-10-03-00

Projektirao/
Designed:

I.Matić

10/07/2020

Konstruirao/
Drawn:

I.Matić

10/07/2020

Pregledao/
Checked:

D.Mück

10/07/2020

Odobrio/
Approved:

L.Petro

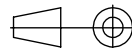
10/07/2020

Naziv/Drawing title:

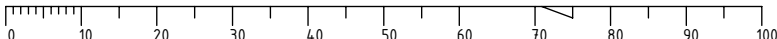
Drška poklopca
Cover handle

DCCM:

A008B



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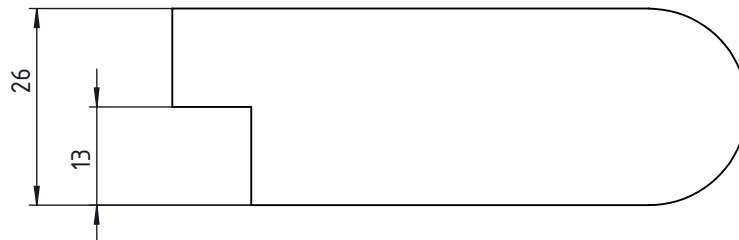
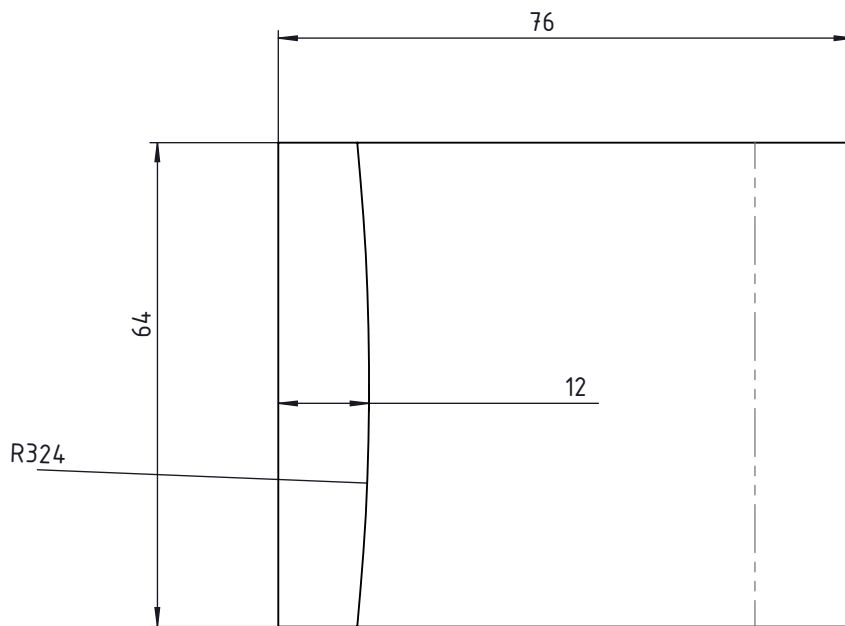


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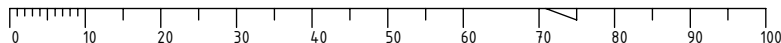
Datoteka/File: 304-83-04-10-04-00_03



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: S355JR			Osnovne dimenzije, norma/Dimensions, standards:							
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-10-04-00			 DOK-ING CROATIA				
Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	10/07/2020	Naziv/Drawing title: Nosač aktuatora poklopca Cover aktuator bracket			DCCM: A008B				
Konstruirao/ Drawn:	I.Matić	10/07/2020								
Pregledao/ Checked:	D.Mück	10/07/2020								
Odobrio/ Approved:	L.Petro	10/07/2020	Mjerilo/ Scale:	1:1	List/ Sheet:		1/1	Masa/ Weight:(kg)	0.88	Format/ Sheet size:

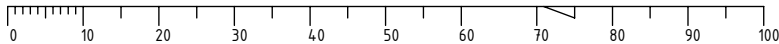
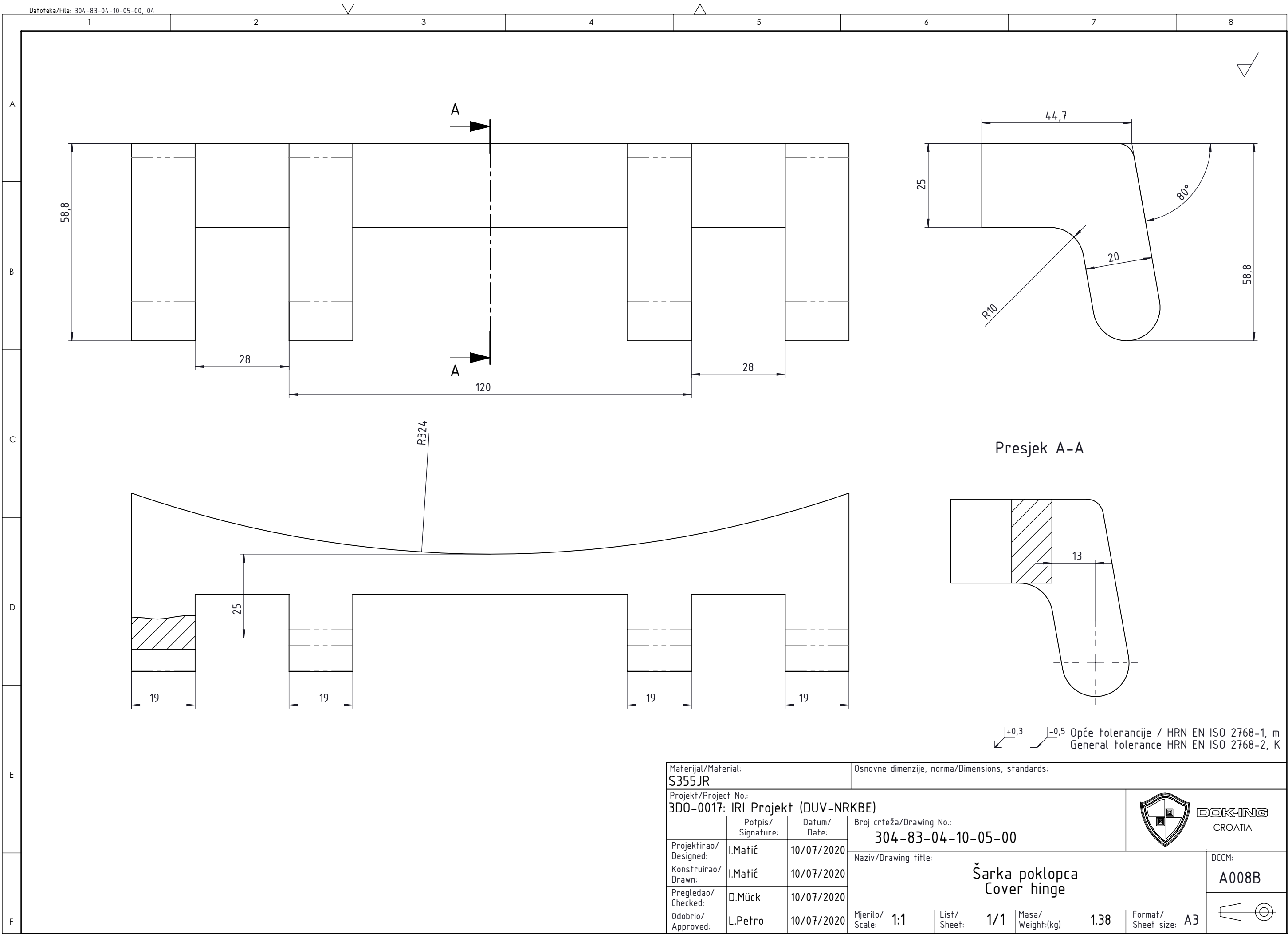
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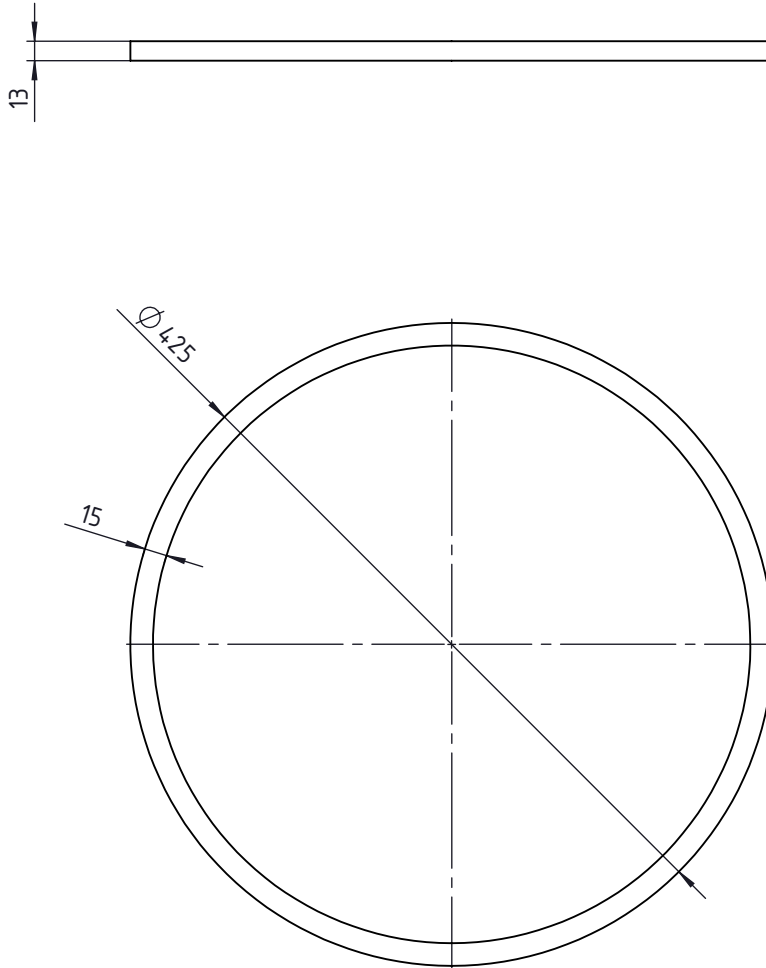


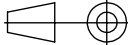
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Datoteka/File: 304-83-04-10-06-00_01



Materijal/Material: BUTYL			Osnovne dimenzije, norma/Dimensions, standards:				
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-10-06-00			DCCM: A008B	
Naziv/Drawing title: Uložak 2 Insert 2							
Projektirao/ Designed:	Potpis/ Signature: I.Matić	Datum/ Date: 28/09/2020	Mjerilo/ Scale: 1:5		List/ Sheet: 1/1	Masa/ Weight:(kg) 0.29	Format/ Sheet size: A4
Konstruirao/ Drawn:	Potpis/ Signature: I.Matić	Datum/ Date: 28/09/2020					
Pregledao/ Checked:	Potpis/ Signature: D.Mück	Datum/ Date: 28/09/2020					
Odobrio/ Approved:	Potpis/ Signature: L.Petro	Datum/ Date: 28/09/2020					

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING

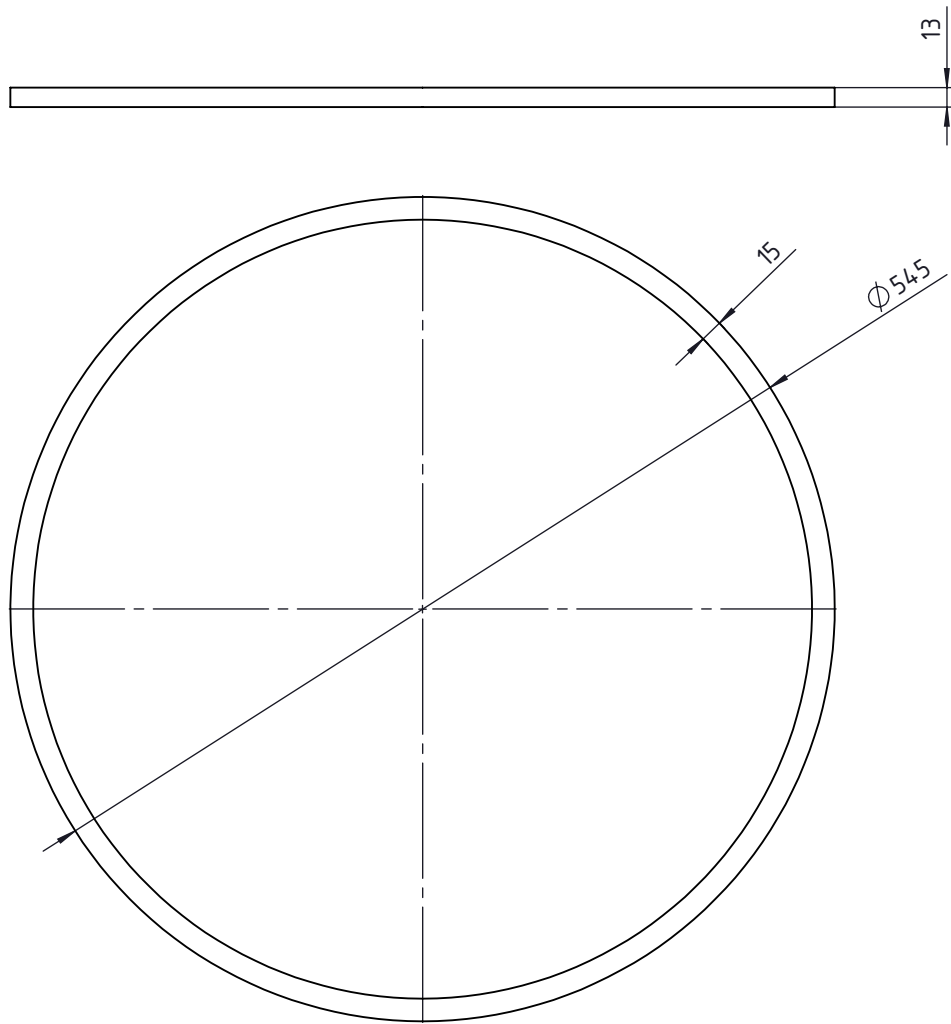
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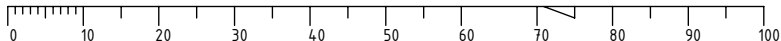
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Datoteka/File: 304-83-04-10-07-00_01



Materijal/Material: BUTYL			Osnovne dimenzije, norma/Dimensions, standards:				
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-10-07-00			DCCM: A008B	
Naziv/Drawing title: Uložak 1 Insert 1							
Projektirao/ Designed:	Potpis/ Signature: I.Matić	Datum/ Date: 28/09/2020	Mjerilo/ Scale: 1:5		List/ Sheet: 1/1	Masa/ Weight:(kg) 0.38	Format/ Sheet size: A4
Konstruirao/ Drawn:	Potpis/ Signature: I.Matić	Datum/ Date: 28/09/2020					
Pregledao/ Checked:	Potpis/ Signature: D.Mück	Datum/ Date: 28/09/2020					
Odobrio/ Approved:	Potpis/ Signature: L.Petro	Datum/ Date: 28/09/2020					

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



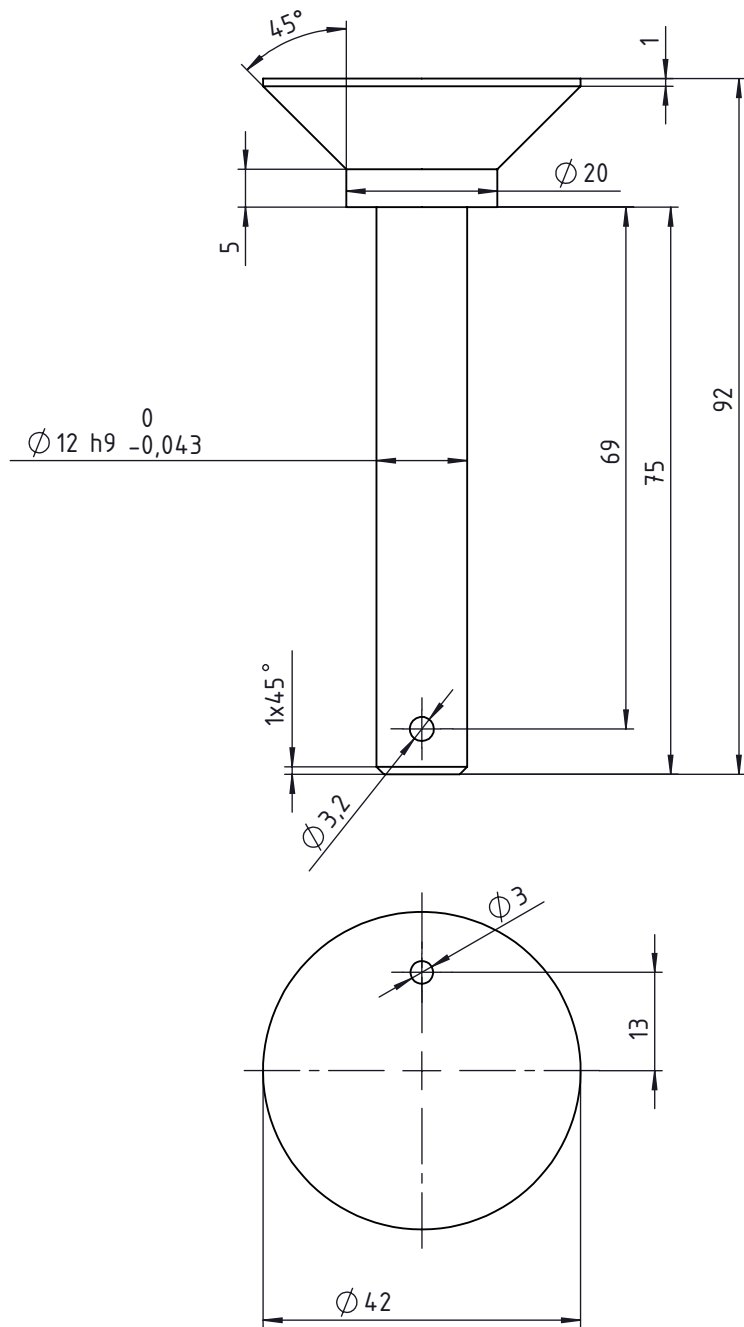
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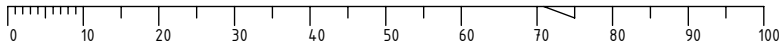
Datoteka/File: 304-83-04-11-00-00_02



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: 1.4305 (X8CrNiS18-9)			Osnovne dimenzije, norma/Dimensions, standards:			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-11-00-00			 DOK-ING CROATIA
Potpis/ Signature:	Datum/ Date:	Naziv/Drawing title:				
Projektirao/ Designed:	I.Matić	07/07/2020	Svornjak aktuatora gornji Clevis pin actuator upper			DCCM: A008B
Konstruirao/ Drawn:	I.Matić	07/07/2020				
Pregledao/ Checked:	D.Mück	07/07/2020	Mjerilo/ Scale: 1:1			
Odobrio/ Approved:	L.Petro	07/07/2020				
			List/ Sheet: 1/1	Masa/ Weight:(kg) 0.16	Format/ Sheet size: A4	

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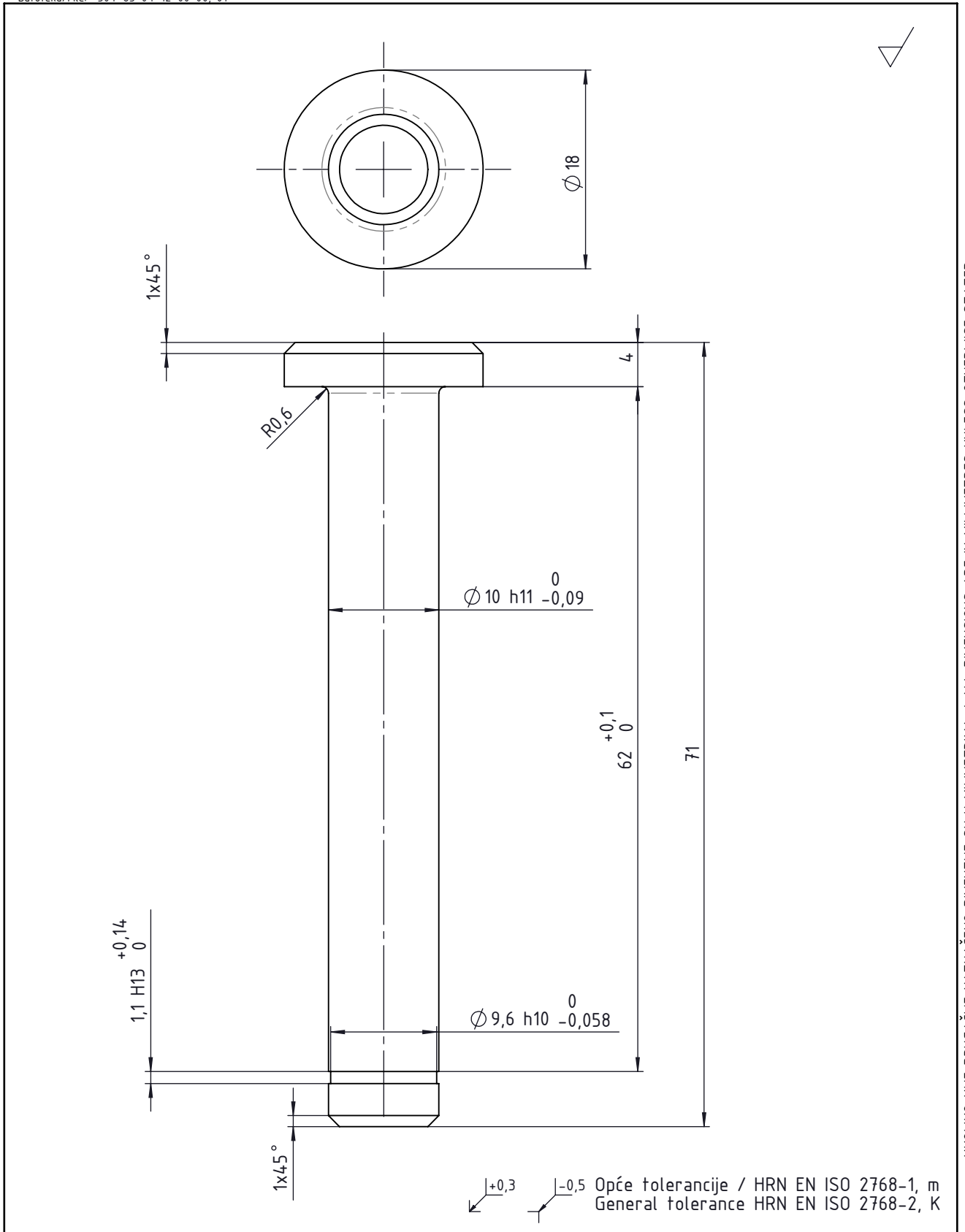
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Datoteka/File: 304-83-04-12-00-00_01



Materijal/Material: 1.4305 (X8CrNiS18-9)			Osnovne dimenzije, norma/Dimensions, standards: ISO 2341 A D8		
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			 DOK-ING CROATIA		
	Potpis/ Signature:	Datum/ Date:			
Projektirao/ Designed:	I.Matić	07/07/2020	Broj crteža/Drawing No.: 304-83-04-12-00-00		
Konstruirao/ Drawn:	I.Matić	07/07/2020	Naziv/Drawing title: Svornjak s glavom D10 L65 Clevis pin D10 L65		
Pregledao/ Checked:	D.Mück	07/07/2020	DCCM: A008B		
Odobrio/ Approved:	L.Petro	07/07/2020	Mjerilo/ Scale: 2:1	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.05
			Format/ Sheet size: A4		

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING 0 10 20 30 40 50 60 70 80 90 100

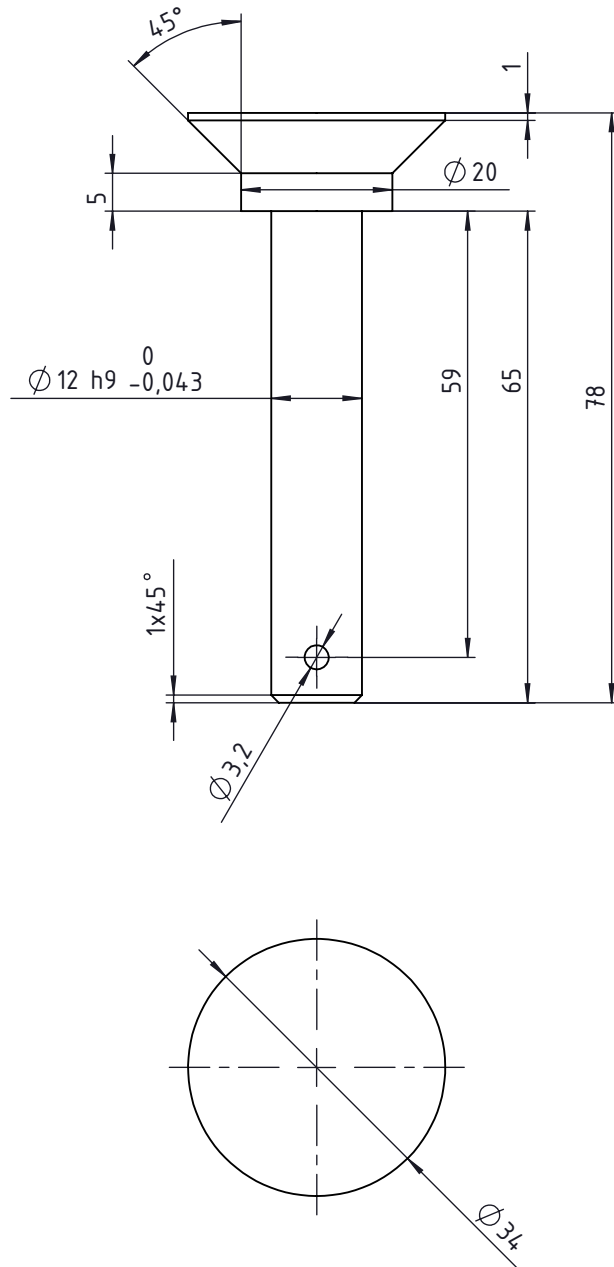
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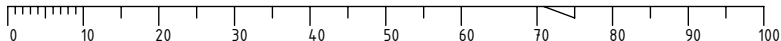
Datoteka/File: 304-83-04-13-00-00_02



Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: 1.4305 (X8CrNiS18-9)			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-13-00-00		 DOK-ING CROATIA						
Potpis/ Signature:	Datum/ Date:	Naziv/Drawing title:				DCCM:					
Projektirao/ Designed:	I.Matić	14/09/2020	Svornjak aktuatora donji Clevis pin actuator bottom				A008B				
Konstruirao/ Drawn:	I.Matić	14/09/2020									
Pregledao/ Checked:	D.Mück	14/09/2020									
Odobrio/ Approved:	L.Petro	14/09/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1	Masa/ Weight:(kg)	0.11	Format/ Sheet size:	A4	

NE MIJENJATI MJERILO / DO NOT SCALE DRAWING



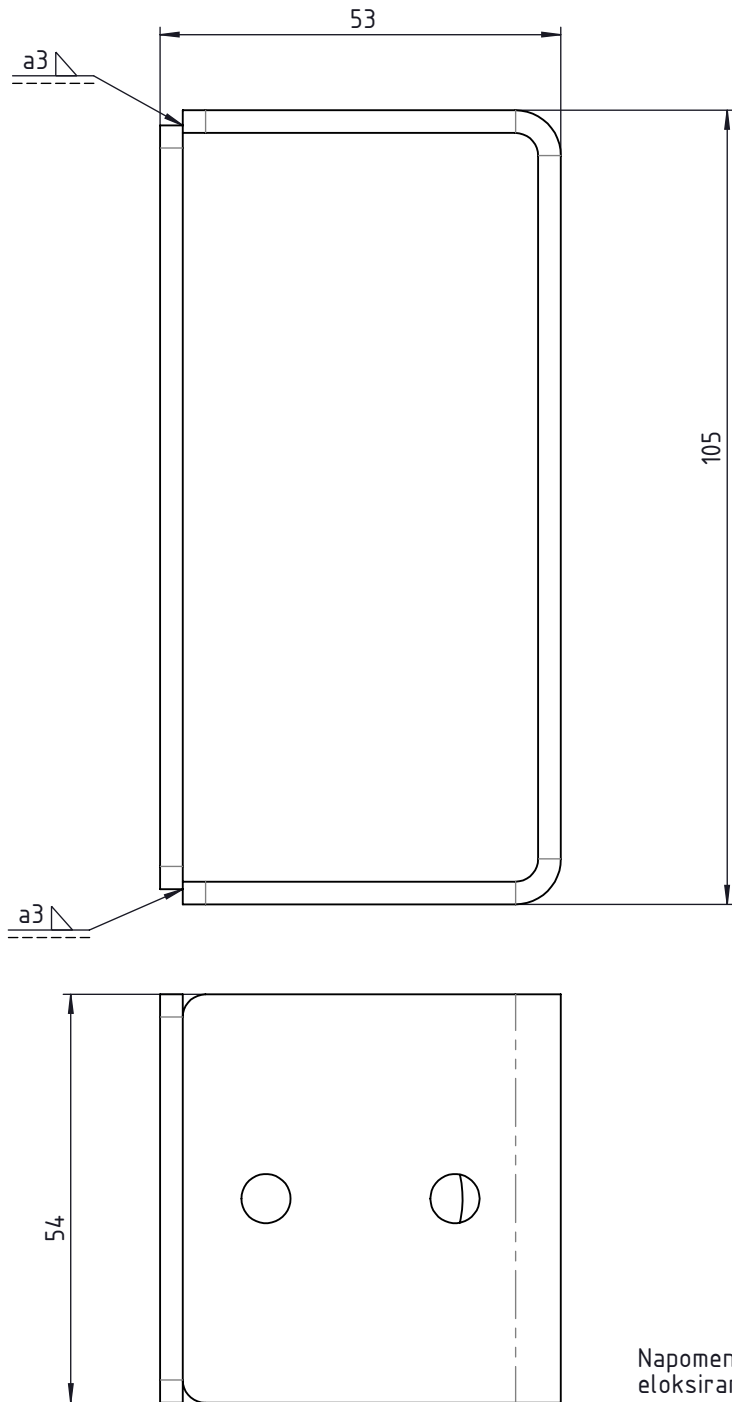
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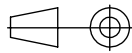
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Datoteka/File: 304-83-04-14-00-00_02

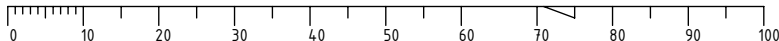


Napomena:
eloksiranje natur, 10 ± 2μm

- klasa tolerancije prema HRN EN ISO 13920 - B
- razina kakvoće zavara prema HRN EN ISO 5817 - C

2	Ploča nosača	304-83-04-14-02-00	1				
1	C profil nosača	304-83-04-14-01-00	1				
Poz./ Pos.:	Naziv/ Title:	Broj crteža/ Drawing No.:	Kom./ QTY.	Napomena, opis/ Notes, description			
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)				 DOK-ING CROATIA			
	Potpis/ Signature:	Datum/ Date:	Broj crteža/Drawing No.: 304-83-04-14-00-00				
Projektirao/ Designed:	I.Matić	14/09/2020	Naziv/Drawing title: Nosač kamere Camera bracket		DCCM: A008B		
Konstruirao/ Drawn:	I.Matić	14/09/2020					
Pregledao/ Checked:	D.Mück	14/09/2020					
Odobrio/ Approved:	L.Petro	14/09/2020	Mjerilo/ Scale: 1:1	List/ Sheet: 1/1	Masa/ Weight:(kg) 0.12	Format/ Sheet size: A4	

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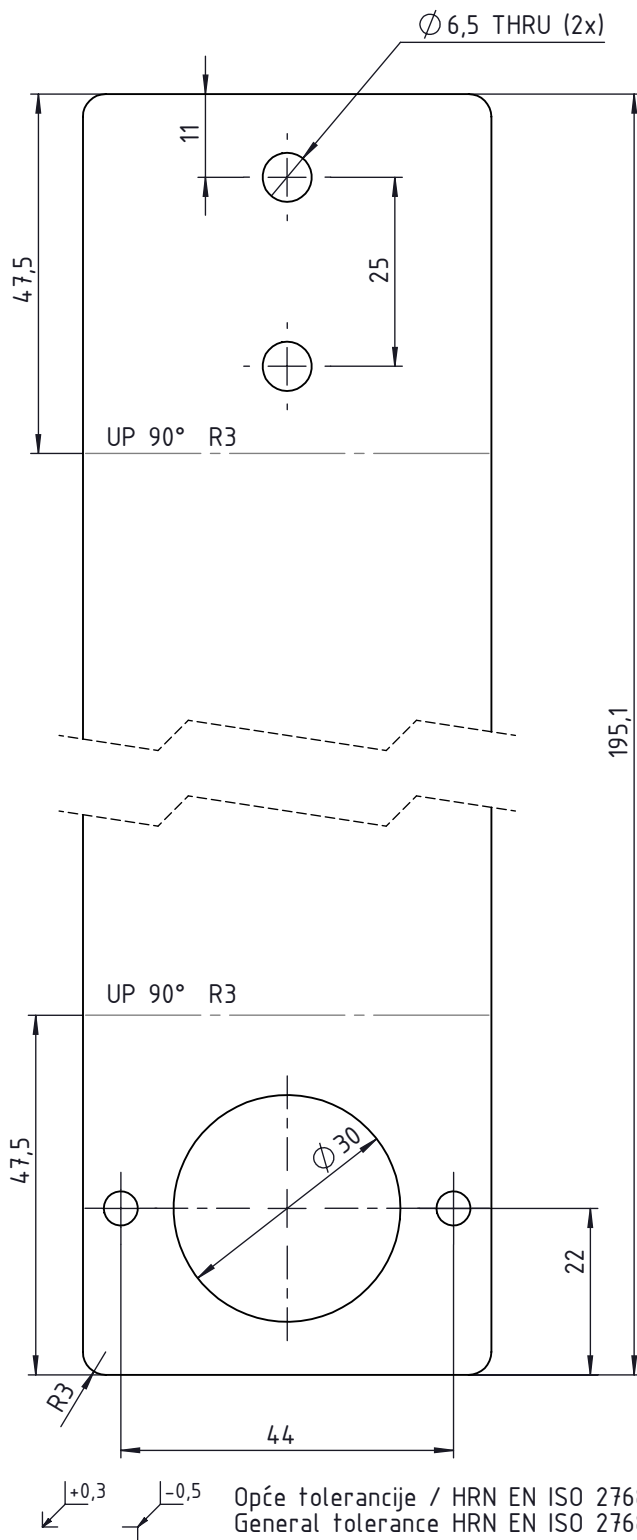
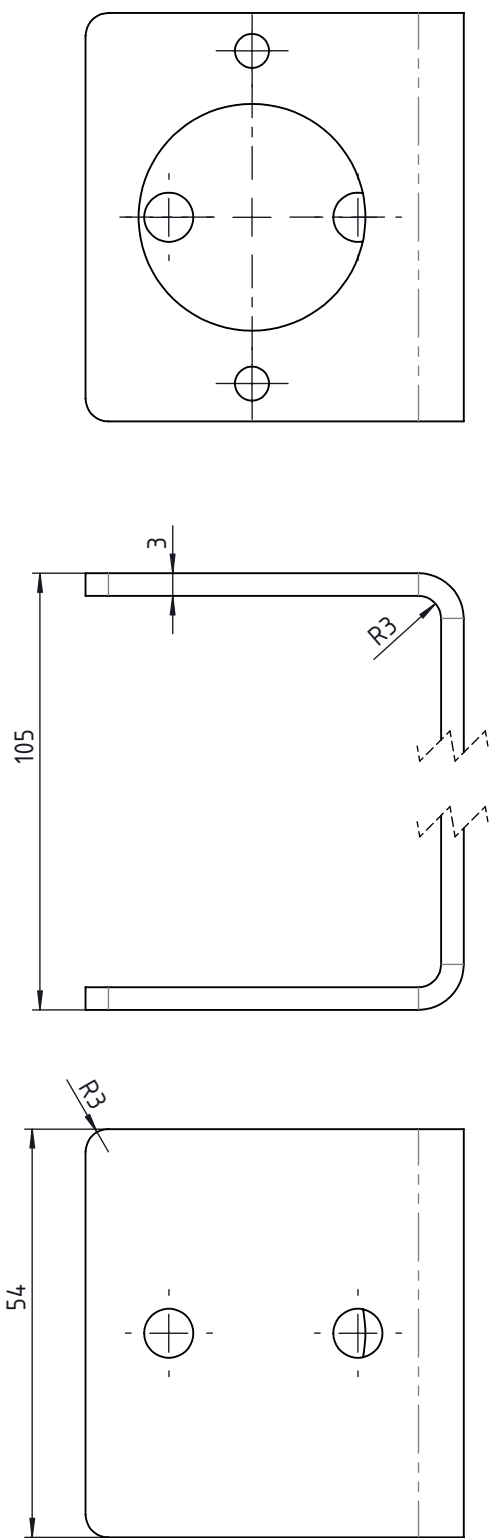


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Datoteka/File: 304-83-04-14-01-00_02

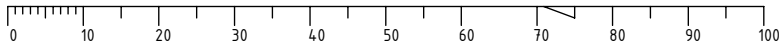


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-0,5

Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:								
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-14-01-00				DOK-ING CROATIA				
	Potpis/ Signature:	Datum/ Date:									
Projektirao/ Designed:	I.Matić	14/09/2020	Naziv/Drawing title: C profil nosača Bracket C beam				DCCM: A008B				
Konstruirao/ Drawn:	I.Matić	14/09/2020									
Pregledao/ Checked:	D.Mück	14/09/2020									
Odobrio/ Approved:	L.Petro	14/09/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1	Masa/ Weight:(kg)	0.08	Format/ Sheet size:	A4	

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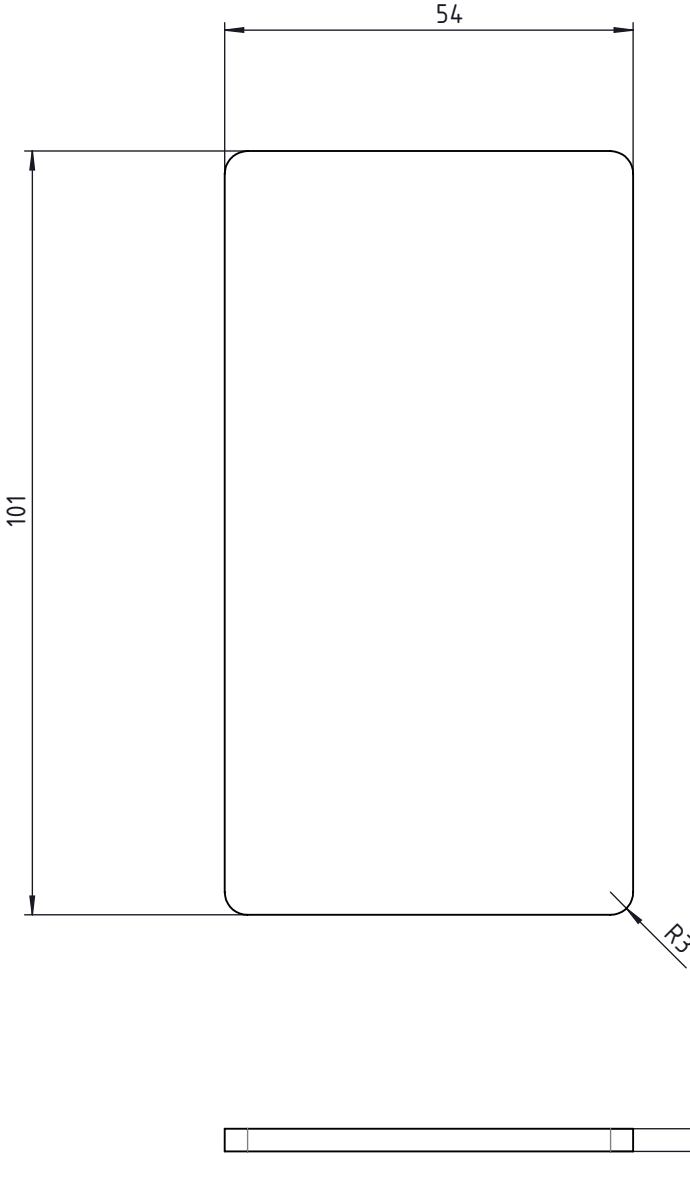
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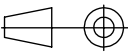
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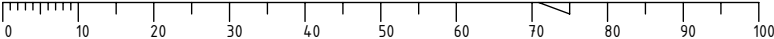
+0,3

-0,5

Opće tolerancije / HRN EN ISO 2768-1, m
General tolerance HRN EN ISO 2768-2, K

Materijal/Material: EN-AW 6060 T66 (AlMgSi0,5)			Osnovne dimenzije, norma/Dimensions, standards:							
Projekt/Project No.: 3D0-0017: IRI Projekt (DUV-NRKBE)			Broj crteža/Drawing No.: 304-83-04-14-02-00			 DOK-ING CROATIA				
	Potpis/ Signature:	Datum/ Date:								
Projektirao/ Designed:	I.Matić	14/09/2020	Naziv/Drawing title: Ploča nosača Bracket plate				DCCM: A008B			
Konstruirao/ Drawn:	I.Matić	14/09/2020								
Pregledao/ Checked:	D.Mück	14/09/2020								
Odobrio/ Approved:	L.Petro	14/09/2020	Mjerilo/ Scale:	1:1	List/ Sheet:	1/1	Masa/ Weight:(kg)	0.04	Format/ Sheet size:	A4

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